



FREE FLOW

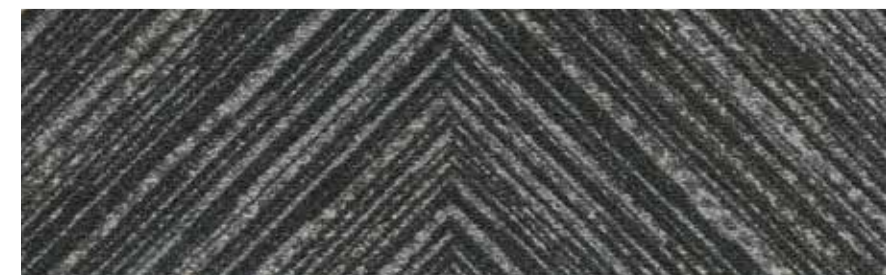
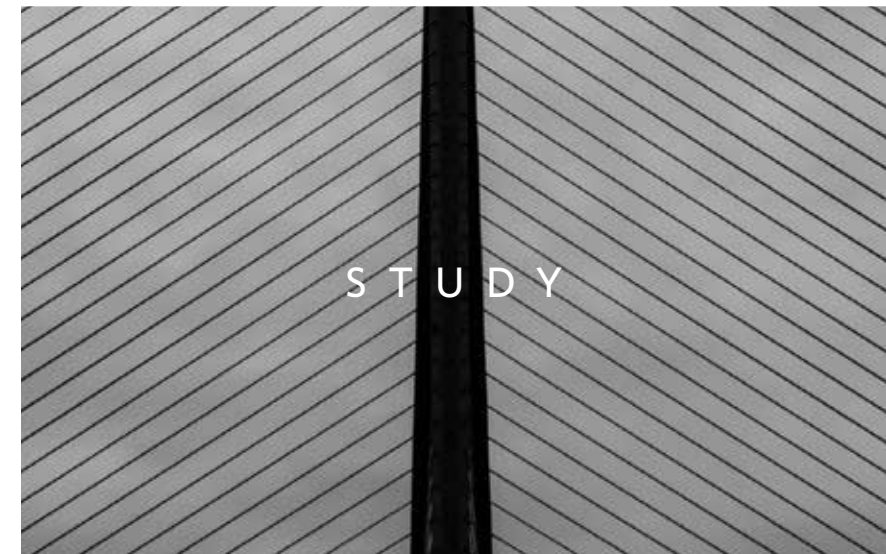
Milliken[™]



FREE FLOW

Everyday, the flow of life shows us shapes, patterns and colors. As a designer I have always been called to pay attention to these details. Aesthetics that surround me and have the power to resonate within my designs. Free Flow lifts our constraints and follows natural observations, which have been harnessed in this collection.

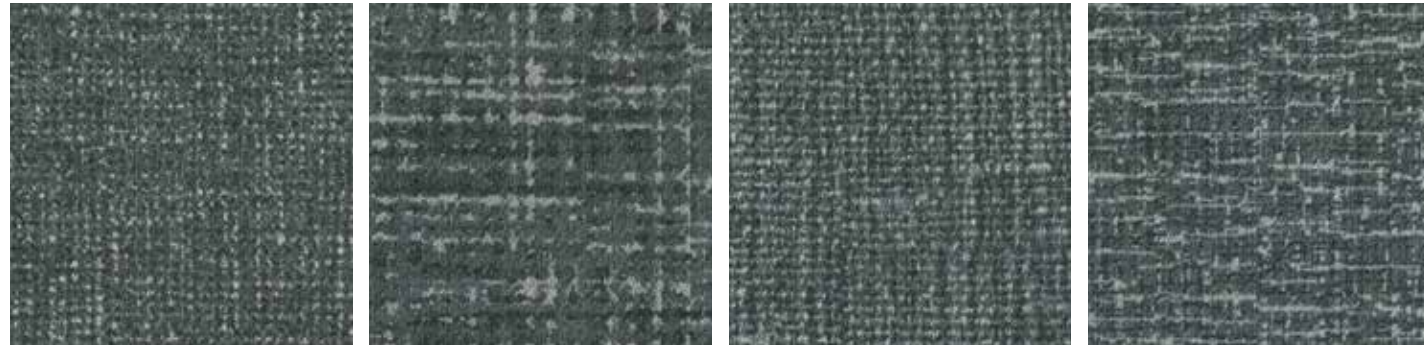
Holly | Milliken Designer



CAPTURING THE DETAILS

Free Flow expresses a uniquely artful perspective inspired by the natural details around us. What started as a study of inherent matter has grown to form an abundant collection of 20 reimagined patterns. Explore the fabrics that define us in *Textures*. Experiment with directionally inspired choices in *Linears*. Discover the methodical order of *Geometrics*. Or, imitate nature with the unique appeal of *Organics*. All patterns are available in 50cm x 50cm squares as well as 25cm x 1m planks.

TEXTURES Pages 8-23



FOUNDATION

FABRIC

SHIFU

MESH



THREAD

CRISS CROSS

CLOTH

LINEARS Pages 24-33



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RIBBON

FORMATION

GEOMETRICS Pages 34-41

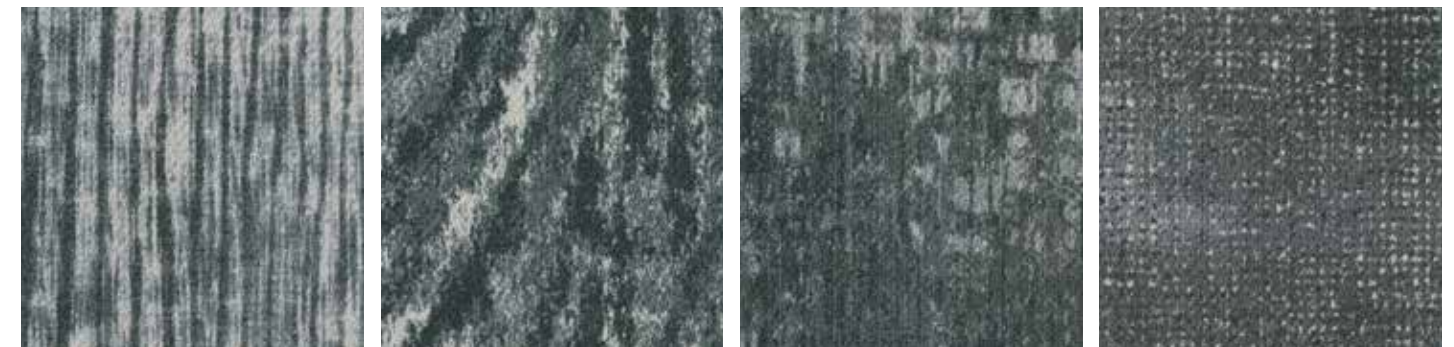


TILT

BRIDGE

OBLIQUE

ORGANICS Pages 42-55

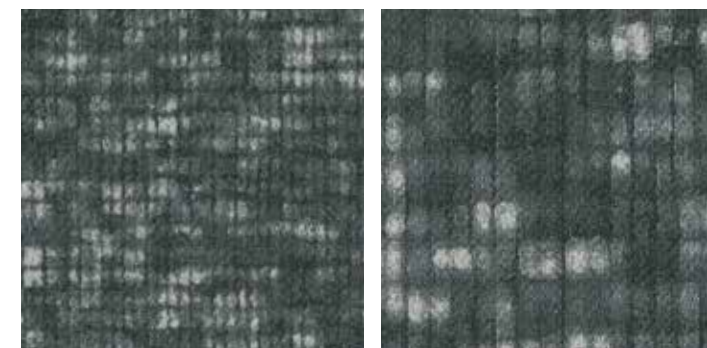


RIPPLE

QUARTZ

PATH

FOG



LATTICE

REFLECTION



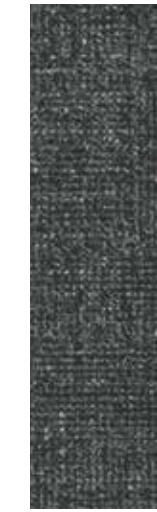
VAST ASSORTMENT OF PATTERNS & COLORS

Express your own unique and artful perspective with Free Flow. Offering 20 reimagined patterns and 12 lush colors ranging from blacks, to blues, to greys and browns, creating an aesthetically intentional floorscape is easier than ever.



FOUNDATION

PLANKS



25cm x 1m

SQUARES



50cm x 50cm

Simple yet refined, *Foundation* offers a subtle hint of texture and appeal to spaces. Tiles shown in Prairie.
 Recommended Installation Method:
 Planks: All methods
 Squares: Monolithic

COLOR LINE



WAVE FDN131



CLOUD FDN174



STORM FDN6



GRAVEL FDN235



STREAM FDN264



DAYBREAK FDN118



BRUSH FDN13



QUARRY FDN145



CASCADE FDN52



DUSK FDN119



PRAIRIE FDN133



BOULDER FDN10



FABRIC

Mimicking the same woven interest found in a sweater or blanket, *Fabric* offers a delicate contrast. Tiles shown in Prairie.

Recommended Installation Method:
 Planks: All methods
 Squares: Monolithic

PLANKS



25cm x 1m

SQUARES



50cm x 50cm

COLOR LINE



WAVE FBC131



CLOUD FBC174



STORM FBC6



GRAVEL FBC235



STREAM FBC264



DAYBREAK FBC118



BRUSH FBC13



QUARRY FBC145



CASCADE FBC52



DUSK FBC119



PRAIRIE FBC133



BOULDER FBC10



SHIFU

PLANKS



25cm x 1m

SQUARES



50cm x 50cm

Fusing gentle lines and an enriched form, *Shifu* brings an understated hint of movement and intrigue to spaces. Tiles shown in Prairie. Recommended Installation Method: Planks: All methods Squares: Monolithic

COLOR LINE



WAVE SHF131



CLOUD SHF174



STORM SHF6



GRAVEL SHF235



STREAM SHF264



DAYBREAK SHF118



BRUSH SHF13



QUARRY SHF145



CASCADE SHF52



DUSK SHF119



PRAIRIE SHF133



BOULDER SHF10



MESH

PLANKS



25cm x 1m

SQUARES



50cm x 50cm

Mesh features a beautiful and interlocking weave of textures, much like a net or a grid. Tiles shown in Prairie. Recommended Installation Method: Planks: All methods Squares: Monolithic

COLOR LINE



WAVE MSH131



CLOUD MSH174



STORM MSH6



GRAVEL MSH235



STREAM MSH264



DAYBREAK MSH118



BRUSH MSH13



QUARRY MSH145



CASCADE MSH52



DUSK MSH119



PRAIRIE MSH133



BOULDER MSH10



THREAD

PLANKS



25cm x 1m

SQUARES



50cm x 50cm

Enriched with layers of fine lines, the depth of *Thread* offers a quieter composure. Tiles shown in Prairie. Recommended Installation Method: Planks: All methods Squares: Vertical ashlar

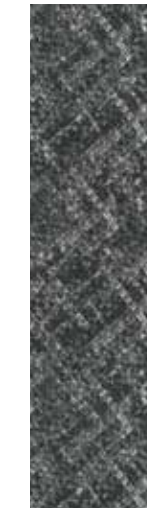
COLOR LINE

 WAVE THD131	 CLOUD THD174	 STORM THD6	 GRAVEL THD235
 STREAM THD264	 DAYBREAK THD118	 BRUSH THD13	 QUARRY THD145
 CASCADE THD52	 DUSK THD119	 PRAIRIE THD133	 BOULDER THD10



CRISS CROSS

PLANKS



25cm x 1m

SQUARES



50cm x 50cm

Add visual impact with the lively *Criss Cross*, an amplifying pattern with a wide range of motion. Tiles shown in *Prairie*.
 Recommended Installation Method:
 Planks: All methods
 Squares: Ashlar

COLOR LINE



WAVE CRC131



CLOUD CRC174



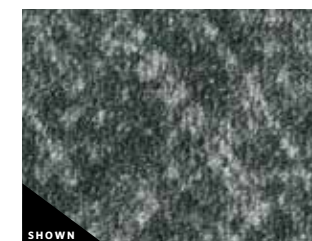
STORM CRC6



GRAVEL CRC235



STREAM CRC264



DAYBREAK CRC118



BRUSH CRC13



QUARRY CRC145



CASCADE CRC52



DUSK CRC119



PRAIRIE CRC133



BOULDER CRC10



CLOTH

PLANKS



25cm x 1m

SQUARES



50cm x 50cm

Like a favorite linen or jacket, *Cloth* offers a soft and welcoming touch to spaces. Tiles shown in Prairie. Recommended Installation Method: Planks: All methods Squares: Monolithic

COLOR LINE



WAVE CTH131



CLOUD CTH174



STORM CTH6



GRAVEL CTH235



STREAM CTH264



DAYBREAK CTH118



BRUSH CTH13



QUARRY CTH145



CASCADE CTH52



DUSK CTH119



PRAIRIE CTH133



BOULDER CTH10

SHIPPING WITHIN 2-3 WEEKS

Free Flow offers shipping within only 2-3 weeks, making the process between product selection and product delivery swift and effortless. This collection is an especially ideal choice for new or retrofit installations, accelerated time lines, or simply for a guaranteed, no hassle delivery.





REED

Much like a blade of grass, *Reed* exudes a tall and slender refinement while still rich in both texture and contrast. Tiles shown in Prairie.

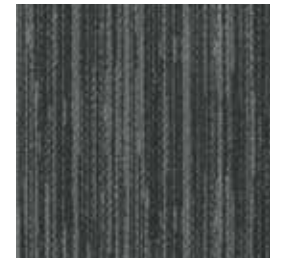
Recommended Installation Method:
 Planks: All methods
 Squares: Monolithic

PLANKS



25cm x 1m

SQUARES



50cm x 50cm

LINEARS

COLOR LINE



WAVE REE131



CLOUD REE174



STORM REE6



GRAVEL REE235



STREAM REE264



DAYBREAK REE118



BRUSH REE13



QUARRY REE145



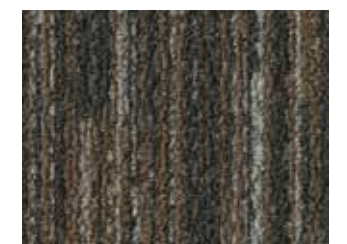
CASCADE REE52



DUSK REE119



PRAIRIE REE133



BOULDER REE10



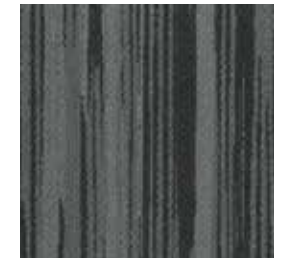
STRIPE

PLANKS



25cm x 1m

SQUARES



50cm x 50cm

Featuring a gradation of shape and value, *Stripe* showcases a lighthearted attitude in a full-bodied pattern. Tiles shown in Prairie. Recommended Installation Method: Planks: All methods Squares: Monolithic

LINEARS

COLOR LINE



WAVE STP131



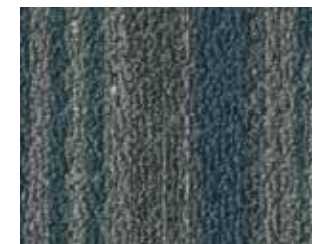
CLOUD STP174



STORM STP6



GRAVEL STP235



STREAM STP264



DAYBREAK STP118



BRUSH STP13



QUARRY STP145



CASCADE STP52



DUSK STP119



PRAIRIE STP133



BOULDER STP10



RIBBON

As soft and delicate as a bow, *Ribbon* expresses light contrast with an elegant twist. Tiles shown in Prairie. Recommended Installation Method: Planks: All methods Squares: Monolithic

PLANKS



25cm x 1m

SQUARES



50cm x 50cm

LINEARS

COLOR LINE



WAVE RBN131



CLOUD RBN174



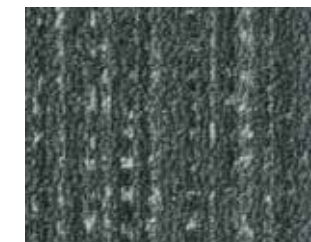
STORM RBN6



GRAVEL RBN235



STREAM RBN264



DAYBREAK RBN118



BRUSH RBN13



QUARRY RBN145



CASCADE RBN52



DUSK RBN119



PRAIRIE RBN133

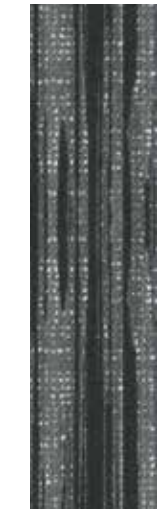


BOULDER RBN10



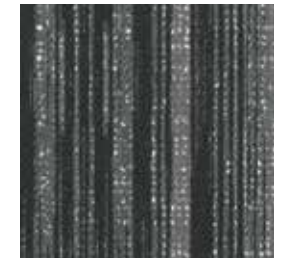
FORMATION

PLANKS



25cm x 1m

SQUARES



50cm x 50cm

Discovering a harmonious balance between tone and value, *Formation* boasts a confident intrigue. Tiles shown in *Prairie*.
 Recommended Installation Method:
 Planks: All methods
 Squares: Monolithic

LINEARS

COLOR LINE



WAVE FMT131



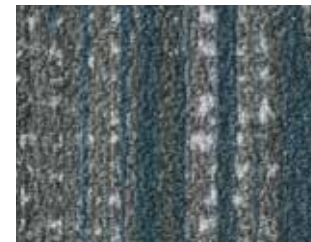
CLOUD FMT174



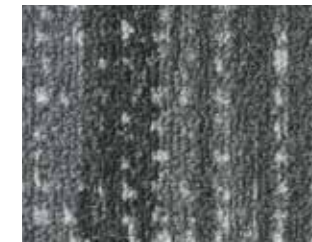
STORM FMT6



GRAVEL FMT235



STREAM FMT264



DAYBREAK FMT118



BRUSH FMT13



QUARRY FMT145



CASCADE FMT52



DUSK FMT119



PRAIRIE FMT133



BOULDER FMT10



FREE FLOW WORKS WITHIN

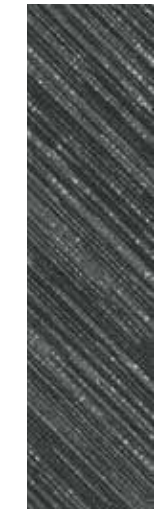
Free Flow is designed to work within itself to create natural, living floorscapes. Choose your favorite aesthetic emulation, pair coordinating patterns, or make a statement and select contrasting designs. There is no wrong way to navigate this collection; you can simply discover your own unique flow.



TILT

Tilt takes form with a set of diagonal lines ranging from light to dark, bringing an active energy to spaces. Tiles shown in Prairie. Recommended Installation Method:
 Planks: All methods
 Squares: Ashlar

PLANKS



25cm x 1m

SQUARES



50cm x 50cm

COLOR LINE



WAVE TLT131



CLOUD TLT174



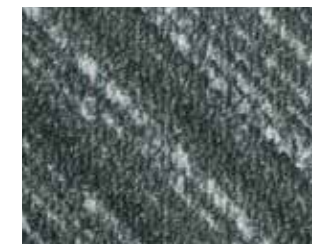
STORM TLT6



GRAVEL TLT235



STREAM TLT264



DAYBREAK TLT118



BRUSH TLT13



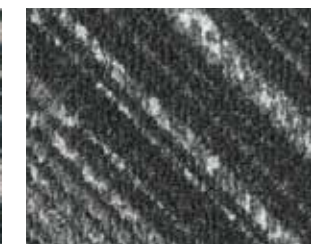
QUARRY TLT145



CASCADE TLT52



DUSK TLT119



PRAIRIE TLT133



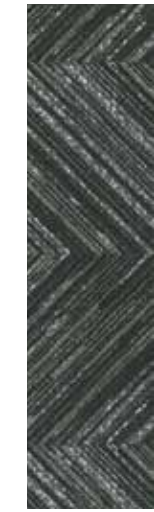
BOULDER TLT10



BRIDGE

Architecturally inspired, *Bridge* features unique visual appeal of converging fine lines accentuated by a light-to-dark contrast. Tiles shown in Prairie. Recommended Installation Method: Planks: All methods Squares: Ashlar

PLANKS



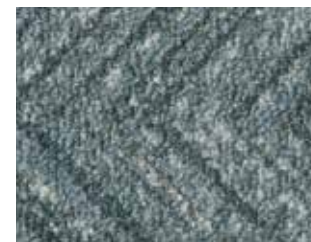
25cm x 1m

SQUARES

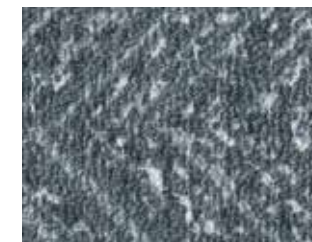


50cm x 50cm

COLOR LINE



WAVE BDG131



CLOUD BDG174



STORM BDG6



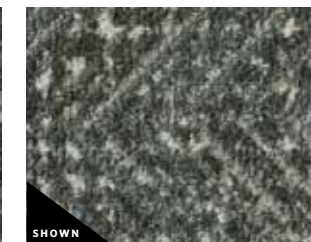
GRAVEL BDG235



STREAM BDG264



DAYBREAK BDG118



BRUSH BDG13



QUARRY BDG145



CASCADE BDG52



DUSK BDG119



PRAIRIE BDG133

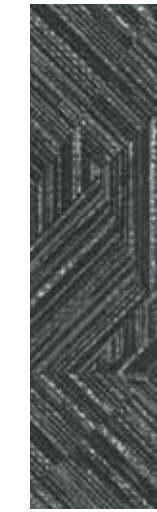


BOULDER BDG10



OBLIQUE

PLANKS



25cm x 1m

SQUARES



50cm x 50cm

Mirroring the sides of a hexagon or octagon, *Oblique* adds dynamic movement to spaces while still retaining a refined edge. Tiles shown in Prairie. Recommended Installation Method: Planks: All methods Squares: Ashlar

COLOR LINE



WAVE OBL131



CLOUD OBL174



STORM OBL6



GRAVEL OBL235



STREAM OBL264



DAYBREAK OBL118



BRUSH OBL13



QUARRY OBL145



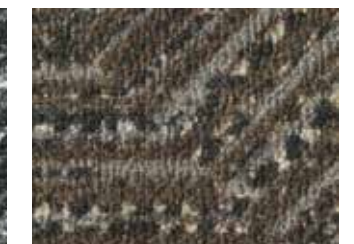
CASCADE OBL52



DUSK OBL119



PRAIRIE OBL133



BOULDER OBL10

NEW & RETROFIT INSTALLATIONS

Free Flow is ideal for a variety of spaces in need of aesthetic and functional updates, especially new installations and renovations. And, with an open-cell cushion backing construction, Free Flow can withstand all levels of RH and pH, eliminating any potential compatibility issues.



RIPPLE

PLANKS



25cm x 1m

SQUARES



50cm x 50cm

Like the changing shift and flow of a body of water, *Ripple* highlights the beautiful intricacies that come when stillness is interrupted. Tiles shown in Prairie. Recommended Installation Method: Planks: All methods Squares: Monolithic

COLOR LINE



WAVE RPL131



CLOUD RPL174



STORM RPL6



GRAVEL RPL235



STREAM RPL264



DAYBREAK RPL118



BRUSH RPL13



QUARRY RPL145



CASCADE RPL52



DUSK RPL119



PRAIRIE RPL133



BOULDER RPL10



QUARTZ

PLANKS



25cm x 1m

SQUARES



50cm x 50cm

Gorgeously contemplative and regal, Quartz offers the same whimsy intrigue found within polished marble or a precious stone. Tiles shown in Prairie. Recommended Installation Method: Planks: All methods Squares: Ashlar

COLOR LINE



WAVE QTZ131



CLOUD QTZ174



STORM QTZ6



GRAVEL QTZ235



STREAM QTZ264



DAYBREAK QTZ118



BRUSH QTZ13



QUARRY QTZ145



CASCADE QTZ52



DUSK QTZ119



PRAIRIE QTZ133



BOULDER QTZ10



PATH

PLANKS



25cm x 1m

SQUARES



50cm x 50cm

Progressive and forward-moving, *Path* exemplifies the beauty and curiosity that can be found in the unknown. Tiles shown in *Prairie*.
 Recommended Installation Method:
 Planks: All methods
 Squares: Monolithic

COLOR LINE



WAVE PTH131



CLOUD PTH174



STORM PTH6



GRAVEL PTH235



STREAM PTH264



DAYBREAK PTH118



BRUSH PTH13



QUARRY PTH145



CASCADE PTH52



DUSK PTH119



PRAIRIE PTH133



SHOWN

BOULDER PTH10



FOG

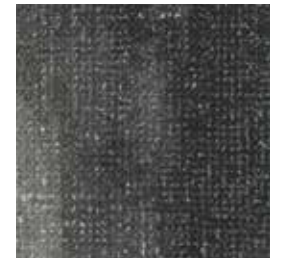
Hazy and a bit muddled, *Fog* brings an enthralling ombré effect to spaces, creating a subtle complexity and focus. Tiles shown in Prairie. Recommended Installation Method: Planks: All methods Squares: Monolithic

PLANKS



25cm x 1m

SQUARES



50cm x 50cm

COLOR LINE



WAVE FOG131



CLOUD FOG174



STORM FOG6



GRAVEL FOG235



STREAM FOG264



DAYBREAK FOG118



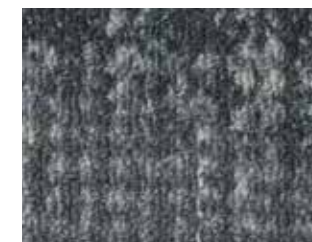
BRUSH FOG13



QUARRY FOG145



CASCADE FOG52



DUSK FOG119



PRAIRIE FOG133



BOULDER FOG10



LATTICE

Similar to growing ivy on a trellis, *Lattice* features an interlocking expression of space and contrast coupled with an arbitrary finesse. Tiles shown in Prairie. Recommended Installation Method:
 Planks: All methods
 Squares: Monolithic

PLANKS



25cm x 1m

SQUARES



50cm x 50cm

COLOR LINE



WAVE LTC131



CLOUD LTC174



STORM LTC6



GRAVEL LTC235



STREAM LTC264



DAYBREAK LTC118



BRUSH LTC13



QUARRY LTC145



CASCADE LTC52



DUSK LTC119



PRAIRIE LTC133



BOULDER LTC10



REFLECTION

PLANKS



25cm x 1m

SQUARES



50cm x 50cm

Capturing the natural glow of light throughout the day, *Reflection* adds a soft yet glimmering radiance to spaces. Tiles shown in Prairie. Recommended Installation Method: Planks: All methods Squares: Monolithic

COLOR LINE



WAVE RFL131



CLOUD RFL174



STORM RFL6



GRAVEL RFL235



STREAM RFL264



DAYBREAK RFL118



BRUSH RFL13



QUARRY RFL145



CASCADE RFL52



DUSK RFL119



PRAIRIE RFL133



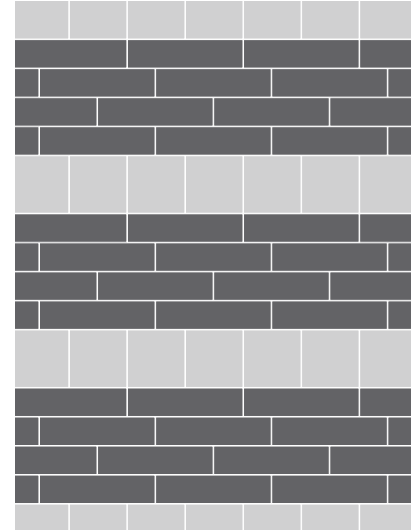
BOULDER RFL10

OFFERED AT ONE SINGLE PRICE POINT

Whether you choose one favorite pattern, pair coordinating options, or mix and match with a variety of planks and squares, Free Flow offers each and every selection at one single price point. Not only does this increase Free Flow's functionality, but it also helps to make the design process stress-free and amazingly simple.

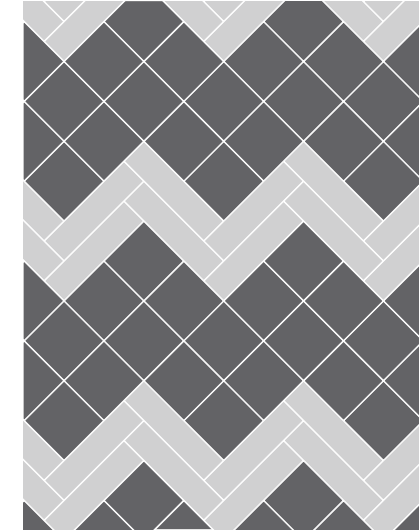
INSTALLATION INSPIRATION

Free Flow welcomes inspiration. With 20 patterns that are easily paired and 12 neutral color selections, designing a floor that feels completely custom is now easier than ever. **Visualize now at [MillikenFloors.com](https://www.millikenfloors.com)**



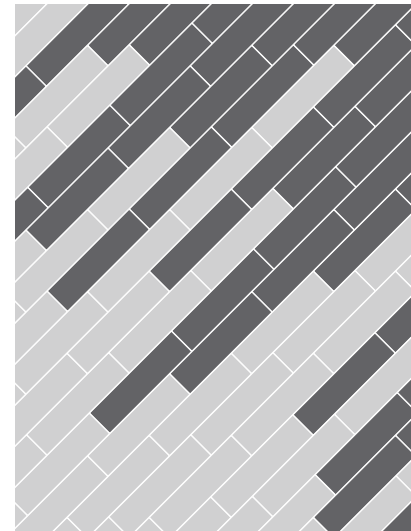
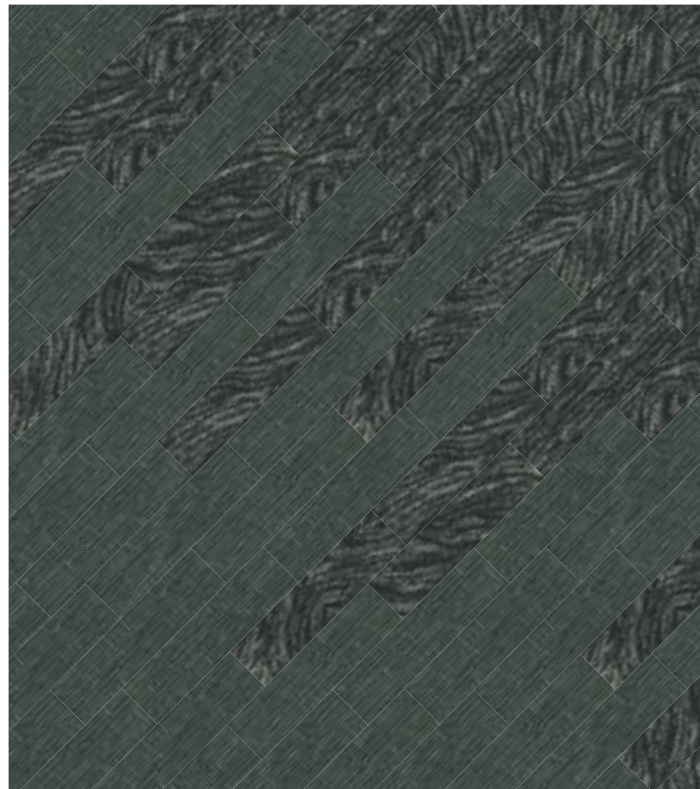
Stripe in Storm STP6.
25cm x 1m planks.

Reed in Storm REE6.
50cm x 50cm squares.



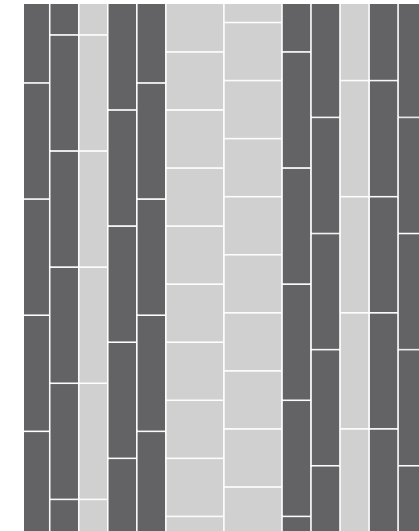
Bridge in Prairie BDG133.
50cm x 50cm squares.

Formation in Prairie FMT133.
25cm x 1m planks.



Quartz in Prairie QTZ133.
25cm x 1m planks.

Shifu in Prairie SHF133.
25cm x 1m planks.



Fog in Storm FOG6.
25cm x 1m planks.

Foundation in Storm FDN6.
25cm x 1m planks.
50cm x 50cm squares.



STYLE BACKED BY PERFORMANCE

Milliken Floor Covering offers products and expertise in all areas of your commercial spaces, including high-performance entryway systems, modular and broadloom carpet, and resilient flooring. Simplify your flooring projects by working with a trusted partner that lets you focus on enjoying the process of creating a great space.



WARRANTY
Our products are backed by lifetime commercial warranties that ensure quality and give peace of mind.



SUSTAINABILITY
Milliken carpet, LVT, and entrance flooring tiles are carbon neutral everywhere in the world. As part of our M/PACT™ carbon neutral program, great care is taken when selecting materials, our carpet materials are Red List Free and PVC Free.



MOISTURE MANAGEMENT
Milliken modular carpet is a moisture mitigation solution all by itself. Our carpet's WellBAC® open-cell backing allows the floor to breathe and moisture to evaporate, unlike hardback products.



STAINSMART®
StainSmart provides lifetime resistance for your carpet against penetrating stains and soil.



WELLBAC® CUSHION
WellBAC® cushion provides superior underfoot comfort while improving the carpet's durability and offering ergonomic, acoustic and environmental benefits.



TRACTIONBACK®
Our bio-based, high-friction coating keeps carpet tiles securely in-place without additional adhesives, eliminating the need to prime or seal the floor, thereby reducing installation time and costs.



FREE FLOW

Construction
Tufted, Level Loop

Tile Sizes
50 cm x 50 cm
(19.7" x 19.7")
25 cm x 1 m
(9.84" x 39.4")

Yarn Type
Milliken-Certified
WearOn® Nylon

Stain Resist / Soil Release
StainSmart®

Standard Backing
PVC-Free WellBAC®
Comfort Cushion
Available with
TractionBack®

Texture Appearance
Retention Rating (TARR)
Severe Traffic End-Use Applications

Recommended Installation Methods



MONOLITHIC ASHLAR



ALL PLANK METHODS



Scan to explore the collection.

SUSTAINABLE FEATURES

Free Flow is manufactured with WellBAC® Comfort cushion backing, and is certified NSF-140 Gold with 40.9% pre-consumer recycled content by total product weight. **Free Flow** is also available with our NSF-140 Platinum backing option. All Milliken modular carpets carry Environmental Product Declarations and Health Product Declarations, which contribute to LEED certification. Additionally, Milliken modular carpets carry Declare® transparency labels and comply with the Red List Imperative of the Living Building Challenge.™



Declare.



Images in this brochure are approximate for color and pattern scale. Please use actual carpet samples to make your final selections.

SHOWN ON THE COVER

(Front) Path in Cloud PTH174 and Cloth in Daybreak CTH118. (Back) Cloth in Dusk CTH119.

Milliken™