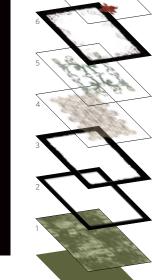


INSPIRED. INSPIRING.

A Swiss box of chocolates awaits its grand opening. The outside is restrained, refined and oh-so-minimal. But inside, well, that is an entirely different matter. Rich. Ornamental. Opulent. The gilded wrapper crinkles and catches the light, casting a golden hue. It is a modern-day equivalent of finding buried treasure.



BROADLOOM RUG B Pattern Repeat 81.00"W x 117.00"L



What is Étage?

When it's time to break away from traditional hospitality looks, engage in étage technology. This allnew process builds a complex pattern, layer by layer. Creating a fully custom look is as simple as choosing and combining layers — layers of organic design elements that defy traditional ideas of symmetry, boxes and borders. Étage technology brings a kind of freedom of design never before known in the hospitality industry.

Each collection includes small-, medium- and largescale elements for ultimate flexibility in defining rugs, runners and open areas. Combine broadloom and modular and get the best of both. Freedom. Control. It's all here, waiting for an artist's touch. Exclusively from Milliken.

OTHER DESIGNS IN ÉTAGE

Have you seen all of our patterns? Étage allows you to use design elements from any design collection. Visit us online today and experience all that étage has to offer.



























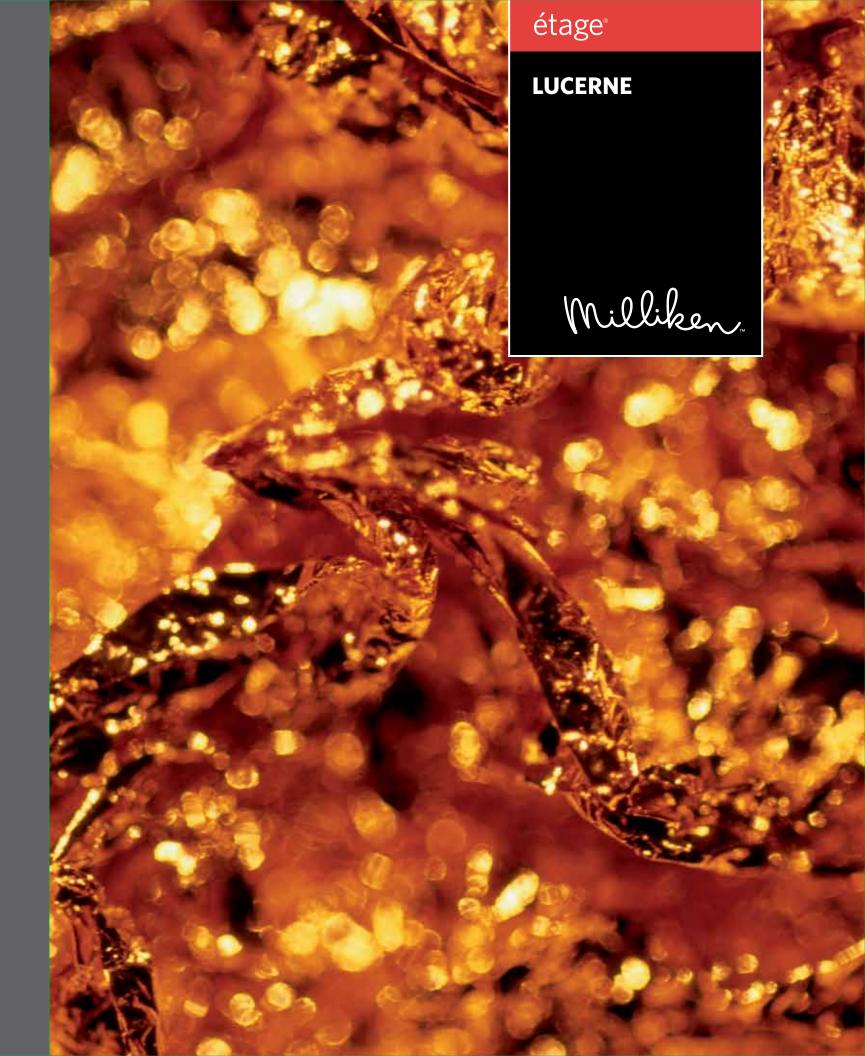




Growing greener for over 100 years.Visit milliken.com for more information.

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Cover image: Gold Leaf, by Don Farrall. ©2011, Getty Images



Colorway

The Lucerne collection has eleven colors from over 1360 options in our Pure Color system. For short-lead time projects, our MAXX Color provides another quick custom color solution.

Based on the Natural Color System (NCS), the Pure Color Box lets designers play with the entire color wheel. With over 1360 defined colors and endless options in-between, PureColor makes custom easy.













































 $The colors represented above are approximations only. {\tt ^Available} approximate matches for Maxx Color (for carpet in a hurry).$





1 2 3 4 5 6 7 8 9 10 11 12

BROADLOOM MEDIUM SCALE A Order # 00190556 Pattern Repeat 18.00"W x 18.00" L

BROADLOOM MEDIUM SCALE B Order # 00190565 Pattern Repeat 20.25"W x 20.25" L

Broadloom Options — Medium and Large Scale



1 2 3 4 5 6 7 8 9 10 11 12 BROADLOOM LARGE SCALE A Order # 00190560 Pattern Repeat 40.50"W x 40.50" L



Single pattern repeat

BROADLOOM LARGE SCALE B Order # 00190569 Pattern Repeat 81.00"W x 81.00" L

Broadloom Options — Rugs and Runners

Single pattern repeat



1 2 3 5 6 7 8 9 10 11 12 BROADLOOM RUG A

1 2 3 4 5 6 8 9 10 11 12 BROADLOOM RUG B



1 2 3 4 5 6 7 8 9 10 11 12 BROADLOOM RUNNER Order # 00190573 Pattern Repeat 81.00"W x 108.00"L

Order # 00190547 Pattern Repeat 81.00" W x 117.00" L Order # 00190550 Pattern Repeat 81.00"W x 117.00"L

Broadloom Options — Small Scale and Texture Fill



1 2 3 4 6 7 8 9 10 11 12 BROADLOOM SMALL SCALE A Order # 00190552 Pattern Repeat 9.00"W x 12.00" L

Nine pattern repeats shown



1 3 4 8 9 10 11 12 BROADLOOM SMALL SCALE B Order # 00190562 Pattern Repeat 10.80"W x 12.00" L



2 3 5 6 7 9 10 11 12 TEXTURE FILL Order # 00190572 Pattern Repeat 9.00"W x 9.00" L

Modular Options — Fields and Fills



MODULAR FIELD A Order # 00190574 Pattern Repeat 36.00" W x 36.00" L



2 3 5 6 7 8 9 11 12 MODULAR FIELD B



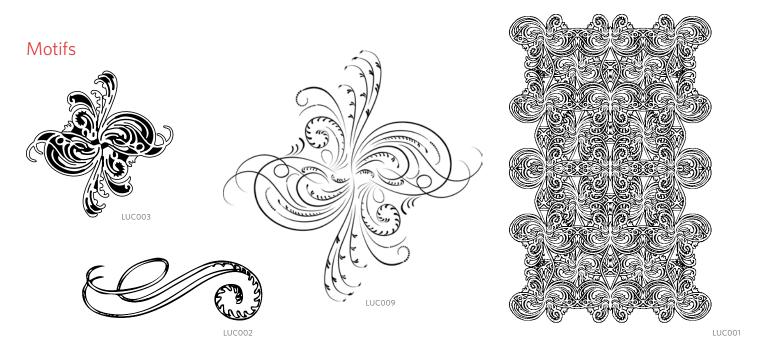
Order # 00190575 Pattern Repeat 36.00" W x 36.00" L



2 3 5 7 9 11 12 MODULAR OUTFILL A Order # 00190613 Pattern Repeat 36.00" W x 36.00" L



2 3 4 8 9 10 11 12 MODULAR OUTFILL B Order # 00190614 Pattern Repeat 36.00" W x 36.00" L







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