

étage®

NOBEDAN

Milliken™



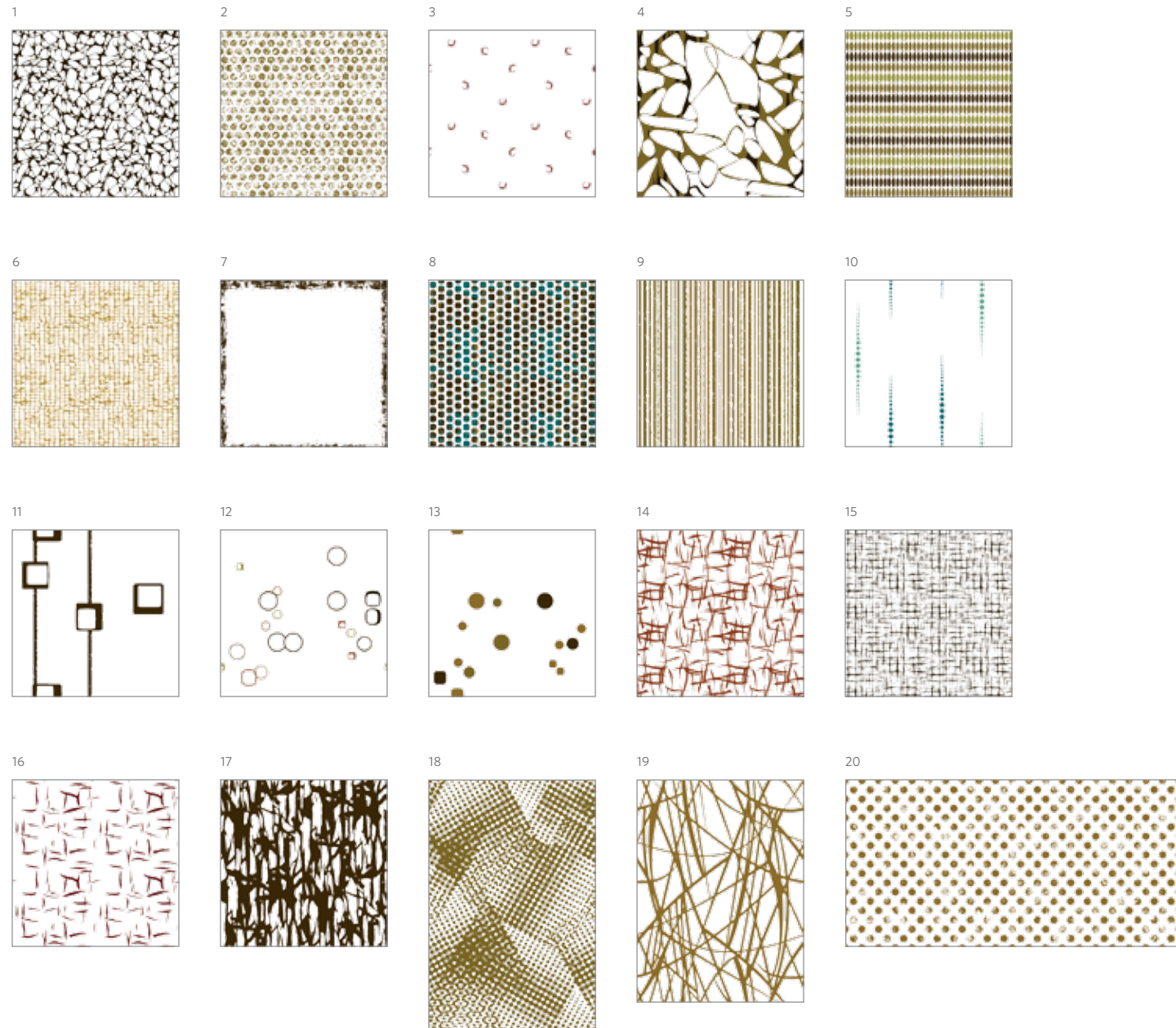


## INSPIRED. INSPIRING.

The path reveals and intrigues. A change of cadence and a new vista appears. Dramatic yet serene. The Nobedan collection — influenced by the gentle and meaningful gestures in a Japanese stroll garden. Step boldly. Be inspired.

### Repeating Layers

Repeating pattern, creates depth in designs, transparent background.



### Colorway

The Nobedan collection has twelve colors from over 1360 options in our Pure Color system. For short-lead time projects, our MAXX Color provides another quick custom color solution.

Get more at [etage.milliken.com](http://etage.milliken.com)

pure|color

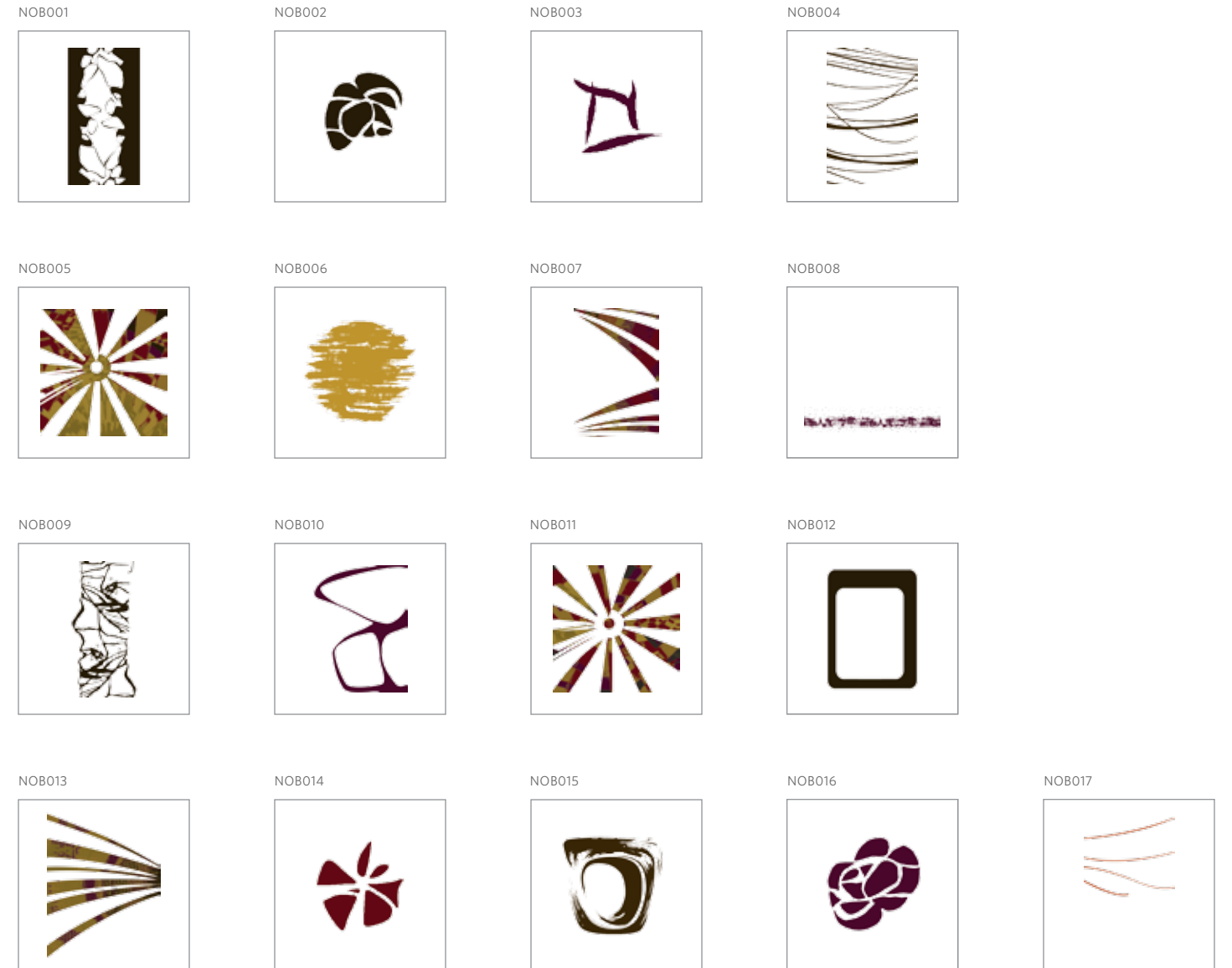
Based on the Natural Color System (NCS), the Pure Color Box lets designers play with the entire color wheel. With over 1360 defined colors and endless options in-between, PureColor makes custom easy.



The colors represented above are approximations only. \*Available approximate matches for Maxx Color (for carpet in a hurry).

### Motifs

Single design elements, no repeat, on a transparent background



# Outer Gate

Single pattern repeat



**BROADLOOM RUG**



Order #: 00082043  
Pattern repeat:  
81.00" W x 108.00" L

Single pattern repeat

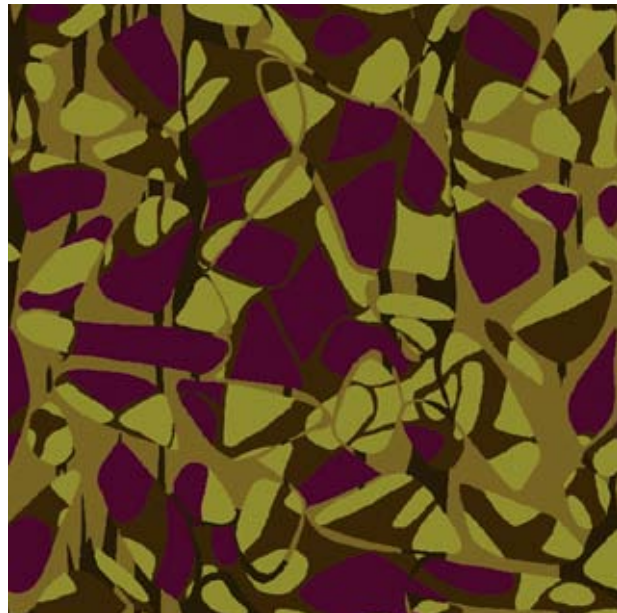


**BROADLOOM RUG / RUNNER**



Order #: 00082044  
Pattern repeat:  
81.00" W x 121.50" L

Single tile repeat

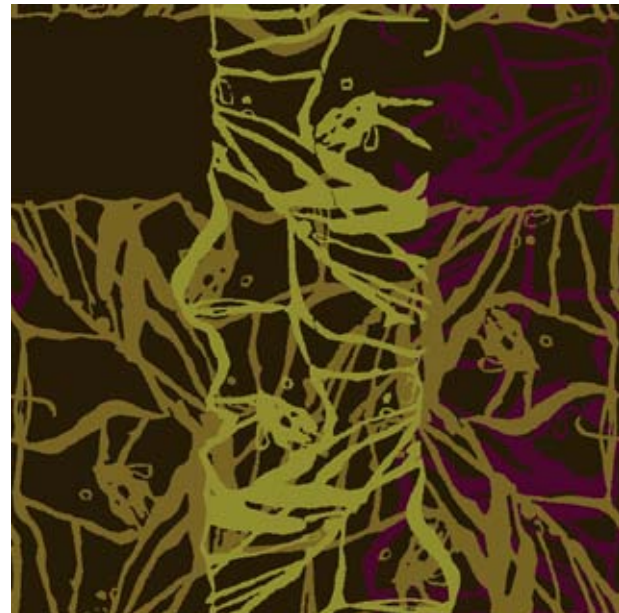


**36" MODULAR TILE MEDIUM SCALE**



Order #: 00082024  
Pattern repeat:  
36.00" W x 36.00" L

Single pattern repeat



**BROADLOOM LARGE SCALE**



Order #: 00082045  
Pattern repeat:  
40.50" W x 40.50" L



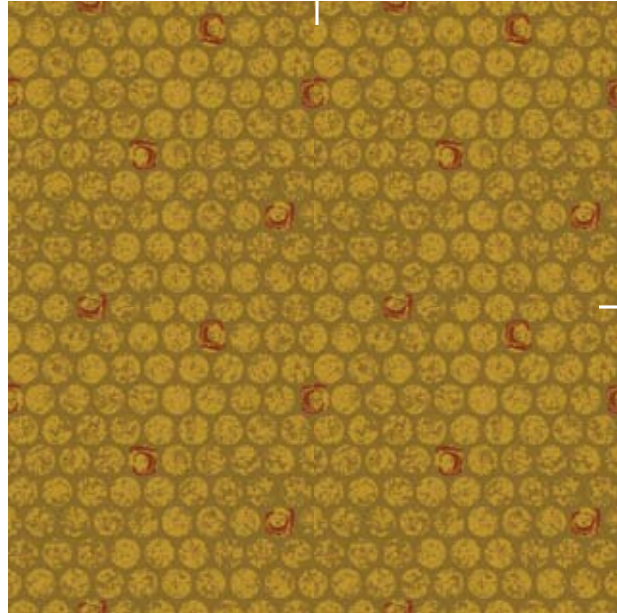
**50cm MODULAR TILE SMALL SCALE**



Order #: 00082025  
Pattern repeat:  
50cm W x 50cm L

# Speed & Cadence

Single tile repeat (four tiles shown)

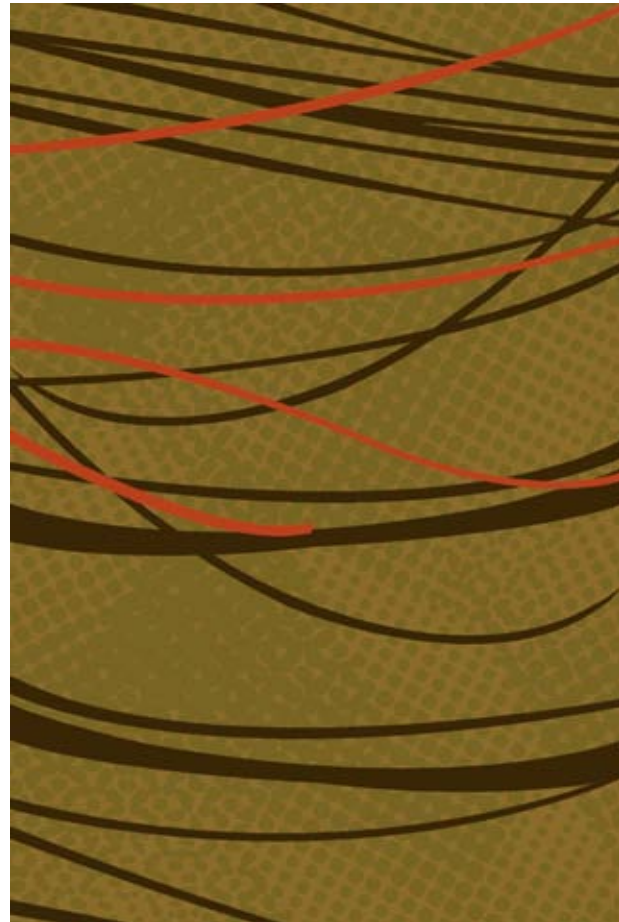


50cm MODULAR TILE SMALL SCALE

- 8
- 10
- 11

Order #: 00082023  
Pattern repeat:  
50cm W x 50cm L

Single pattern repeat



BROADLOOM RUG / RUNNER

- 3
- 6
- 7
- 10

Order #: 00082039  
Pattern repeat:  
81.00" W x 121.50" L

Single pattern repeat

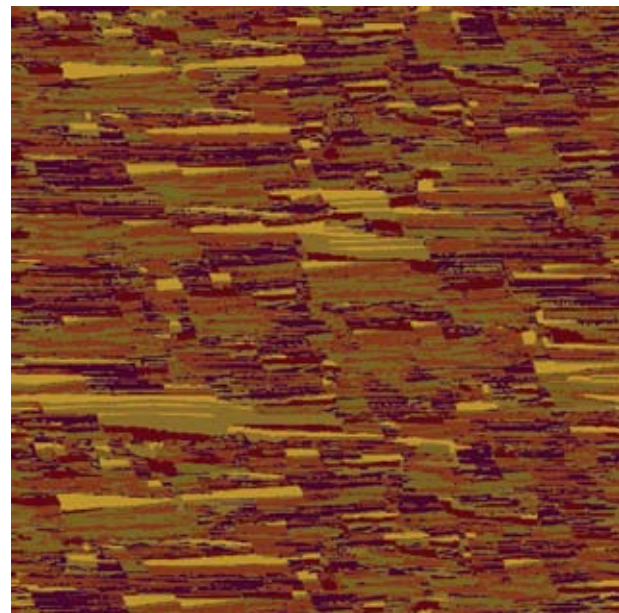


BROADLOOM MEDIUM SCALE

- 1
- 2
- 4
- 8
- 10
- 11

Order #: 00082041  
Pattern repeat:  
20.25" W x 20.25" L

Single tile repeat



36" MODULAR TILE

- 2
- 4
- 6
- 8
- 10
- 11

Order #: 00082022  
Pattern repeat:  
36" W x 36" L

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BROADLOOM RUG

- 1
- 3
- 6
- 7
- 8
- 10
- 11

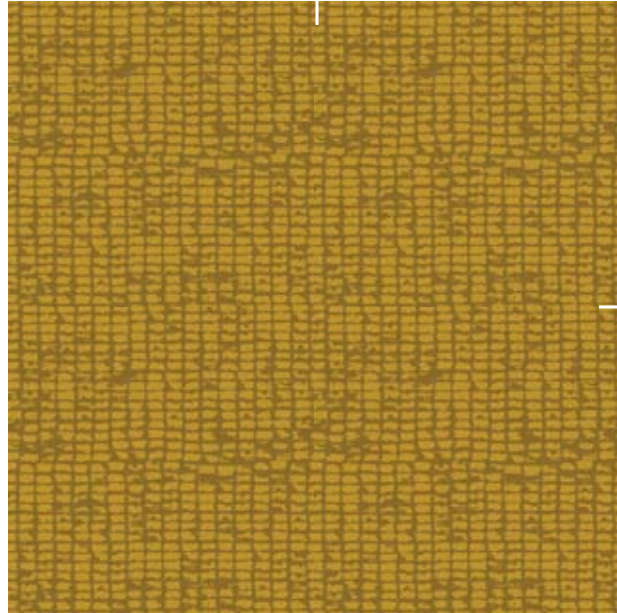
Order #: 00086795  
Pattern repeat:  
81.00" W x 108.00" L

Shown with Broadloom Rug / Runner A, at left

# Inner Balance

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Single tile repeat (four tiles shown)



50cm MODULAR TILE SMALL SCALE

10 11

Order #: 00082033  
Pattern repeat:  
50cm W x 50cm L

Single pattern repeat



BROADLOOM RUG / RUNNER

1 2 3 4 6

10 11

Order #: 00082049  
Pattern repeat:  
81.00" W x 121.50" L

Single pattern repeat

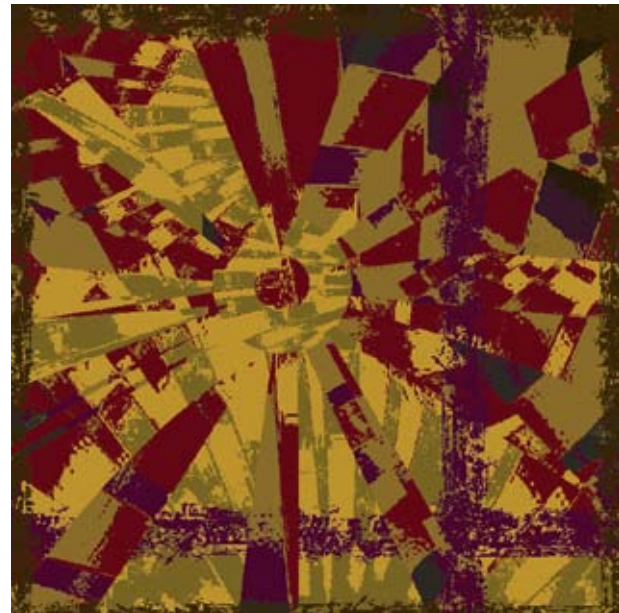


BROADLOOM MEDIUM SCALE

3 10 11

Order #: 00086797  
Pattern repeat:  
40.50" W x 40.50" L

Single tile repeat



36" MODULAR TILE LARGE SCALE

1 2 3 4 6

10 11

Order #: 00082032  
Pattern repeat:  
36" W x 36" L

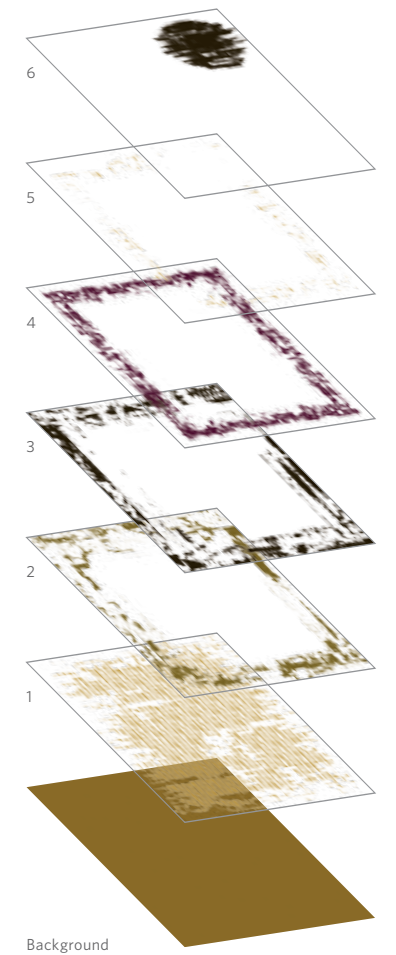


BROADLOOM RUG

1 2 6 10 11

Order #: 00086796  
Pattern repeat:  
81.00" W x 108.00" L

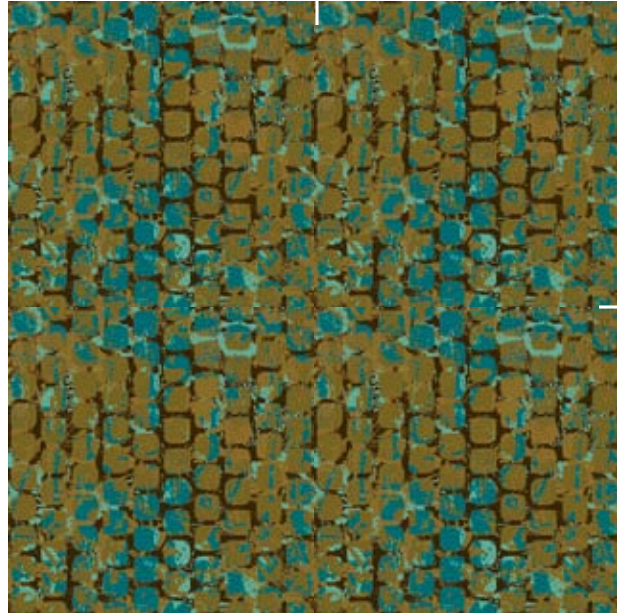
Single pattern repeat



# Strolling Muse

Get more at [etage.milliken.com](http://etage.milliken.com)

Single tile repeat (four tiles shown)

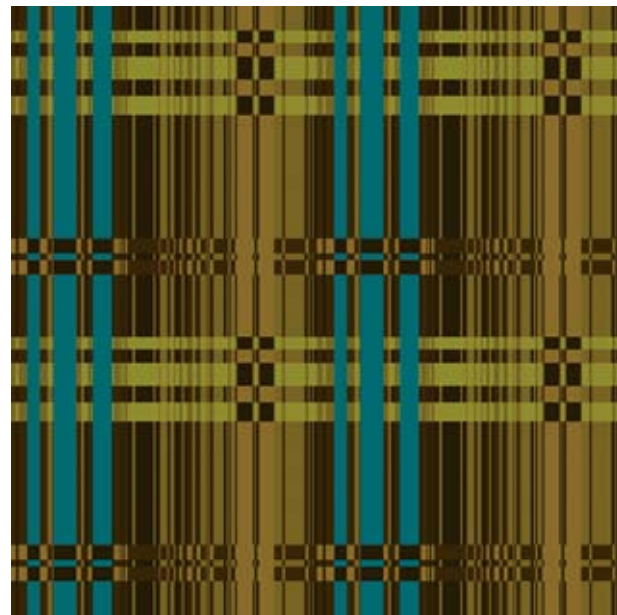


50cm MODULAR TILE SMALL SCALE



Order #: 00085473  
Pattern repeat:  
50cm W x 50cm L

Single pattern repeat



BROADLOOM MEDIUM SCALE



Order #: 00082056  
Pattern repeat:  
20.25" W x 20.25" L

Single pattern repeat

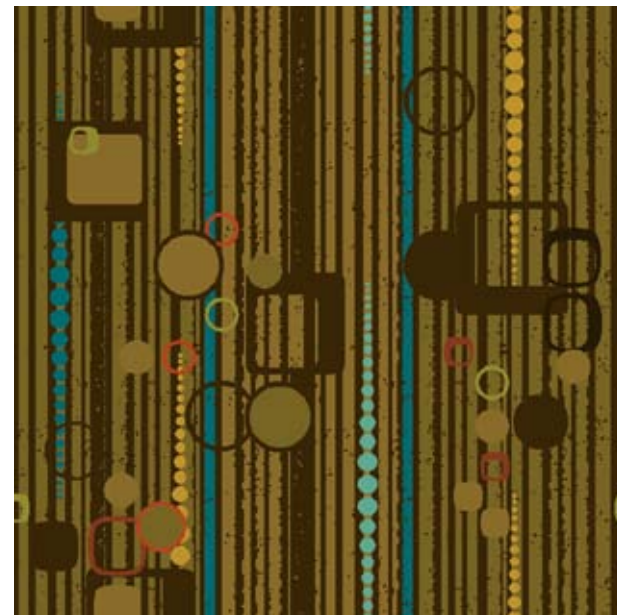


BROADLOOM RUG / RUNNER

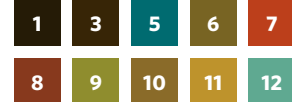


Order #: 00082054  
Pattern repeat:  
81.00" W x 121.50" L

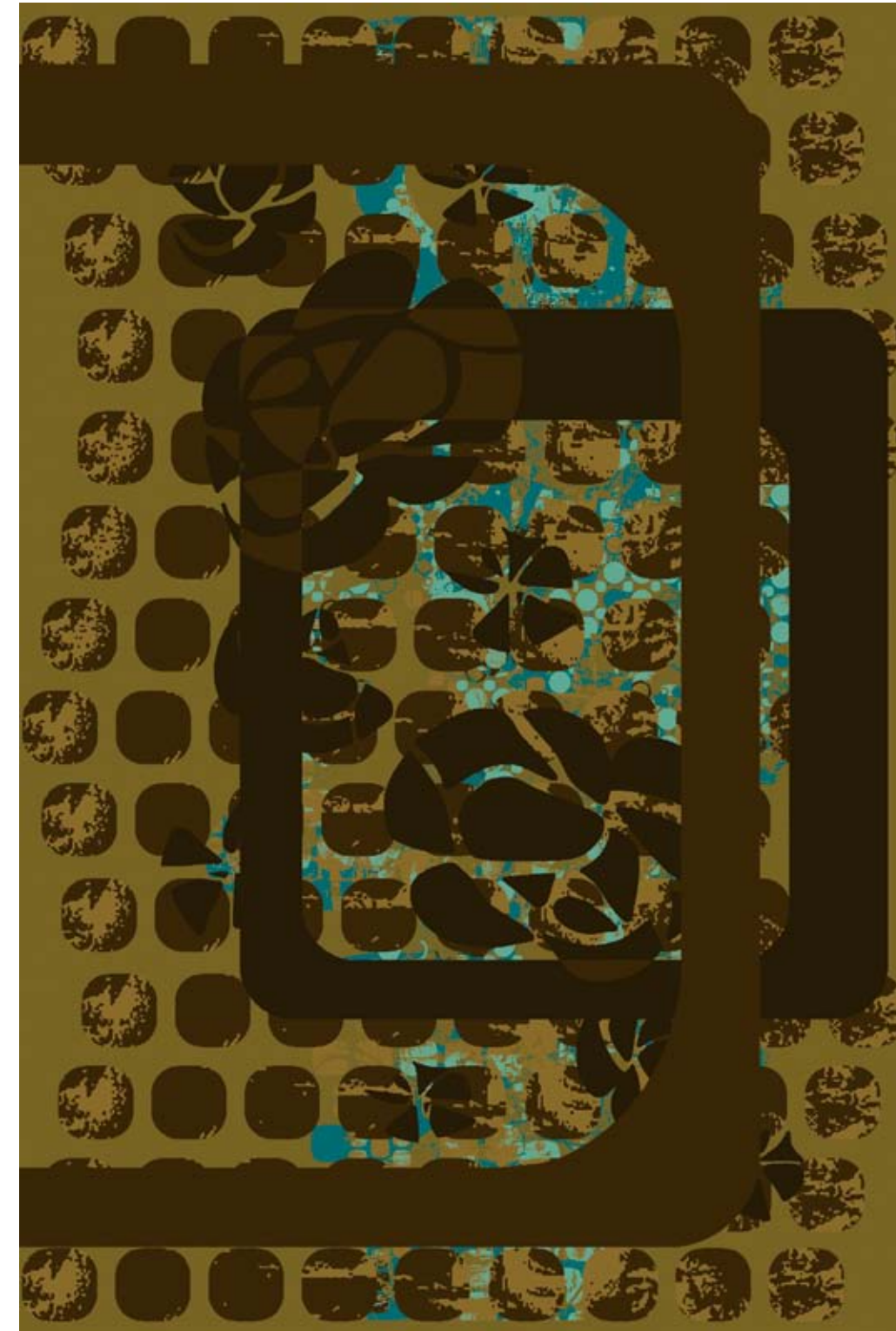
Single tile repeat



36" MODULAR TILE LARGE SCALE



Order #: 00086790  
Pattern repeat:  
36" W x 36" L

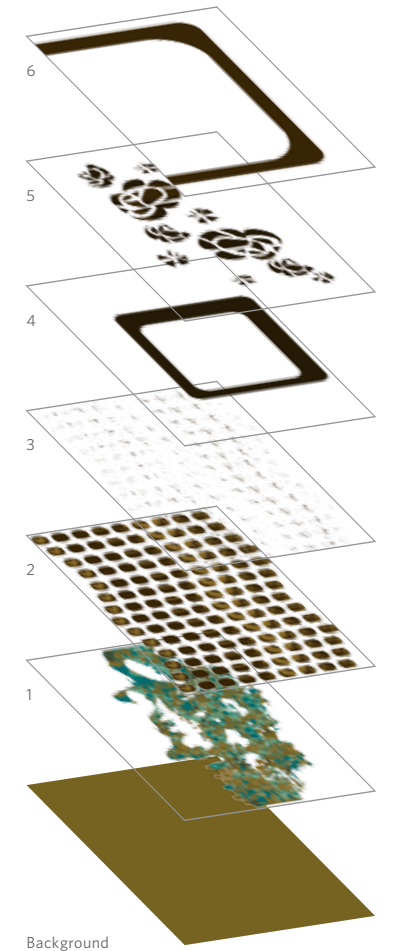


BROADLOOM RUG / RUNNER



Order #: 00086798  
Pattern repeat:  
81.00" W x 121.50" L

Single pattern repeat



# Poetic Path

Get more at [etage.milliken.com](http://etage.milliken.com)

Single tile repeat (four tiles shown)



50cm MODULAR TILE SMALL SCALE



Order #: 00086792  
Pattern repeat:  
50cm W x 50cm L

Single pattern repeat



BROADLOOM RUG



Order #: 00086799  
Pattern repeat:  
81.00" W x 108.00" L

Single pattern repeat

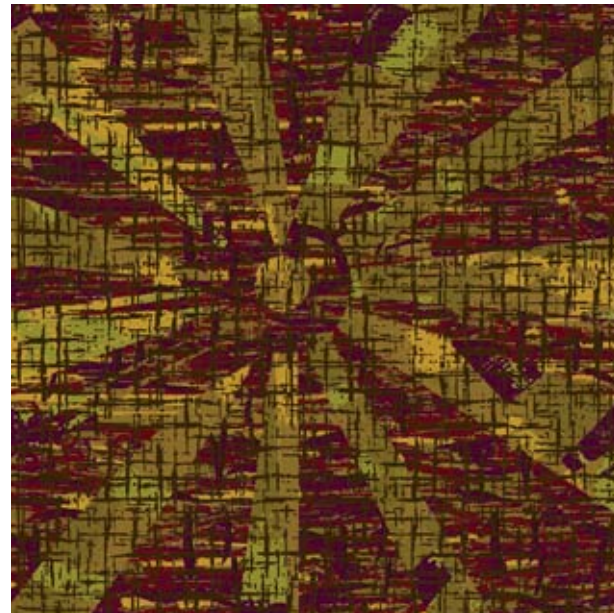


BROADLOOM MEDIUM SCALE



Order #: 00086800  
Pattern repeat:  
40.50" W x 40.50" L

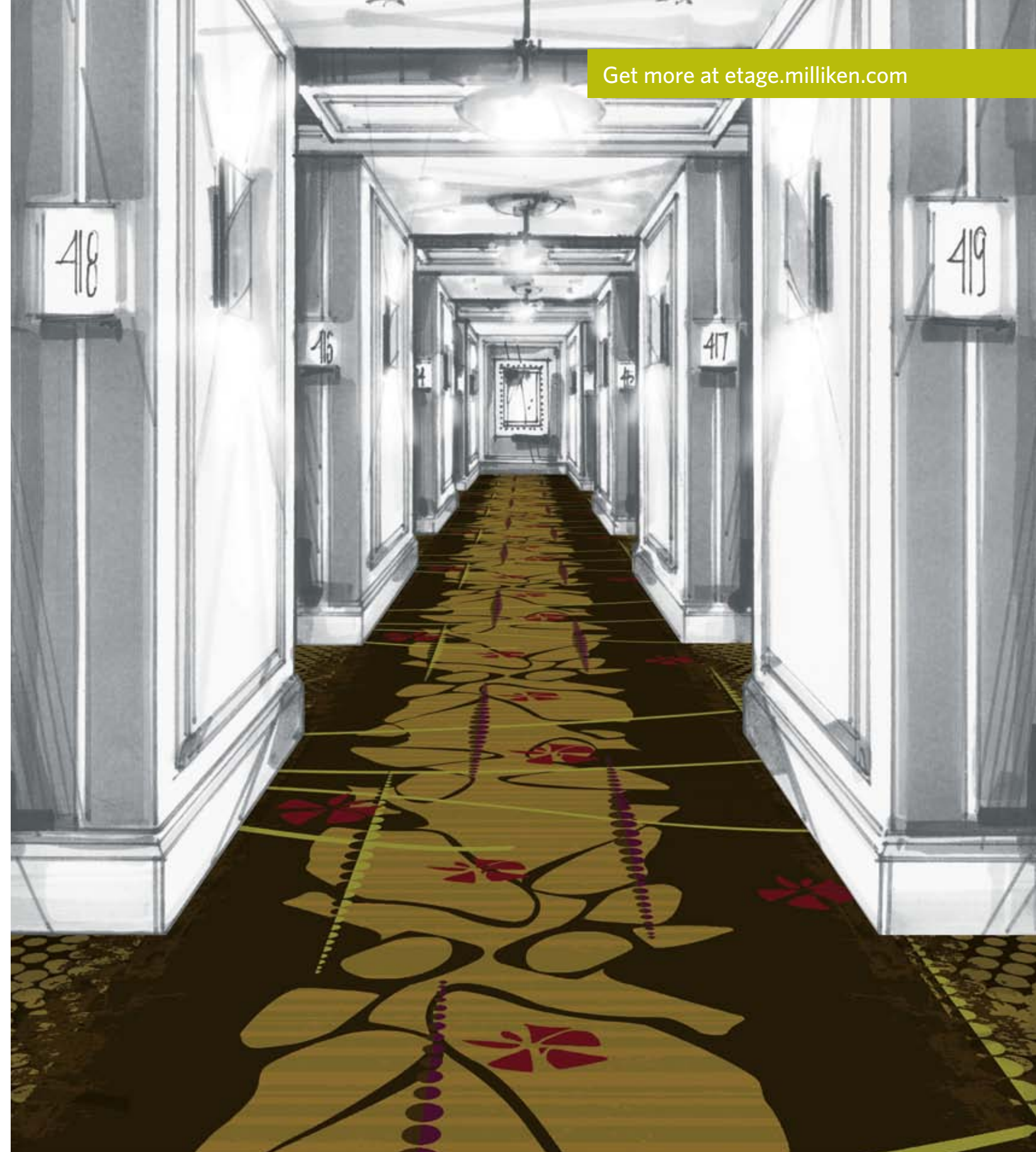
Single tile repeat



36" MODULAR TILE LARGE SCALE



Order #: 00086791  
Pattern repeat:  
36" W x 36" L



BROADLOOM RUG / RUNNER



Order #: 00082059  
Pattern repeat:  
81.00" W x 121.50" L

## 1

Select a design as shown in this brochure, or use étage technology to customize.

Add and subtract design layers and motifs to create your own look. Remember that you must always use at least two layers, one of which must be the background.

## 2

Designs in this brochure use a set of colors intended for this particular collection.

Specific colors used in each design are indicated below each pattern image as a swatch of the color with a number inside it. Refer to the colorway diagram on page 3 to find a corresponding color code. These colors are part of the Milliken Pure Color system.

## 3

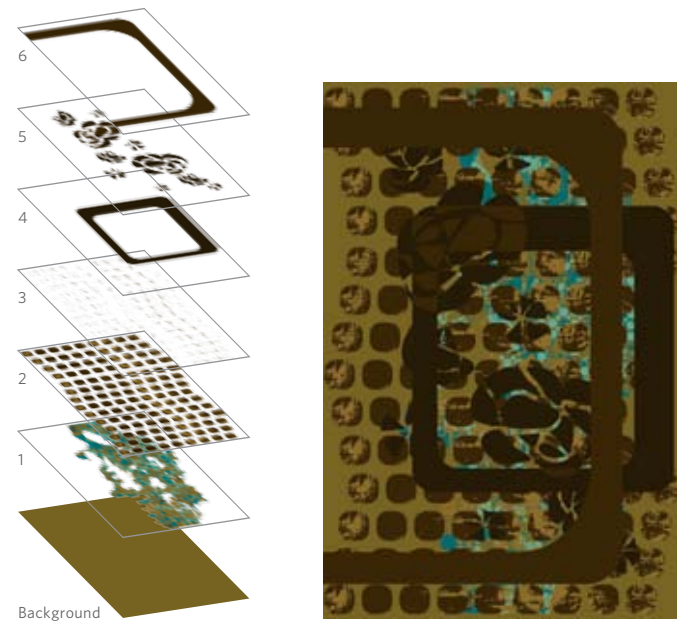
Choose a carpet construction that suits your installation.

Contact your Milliken representative to discuss the carpet construction that's best for you.

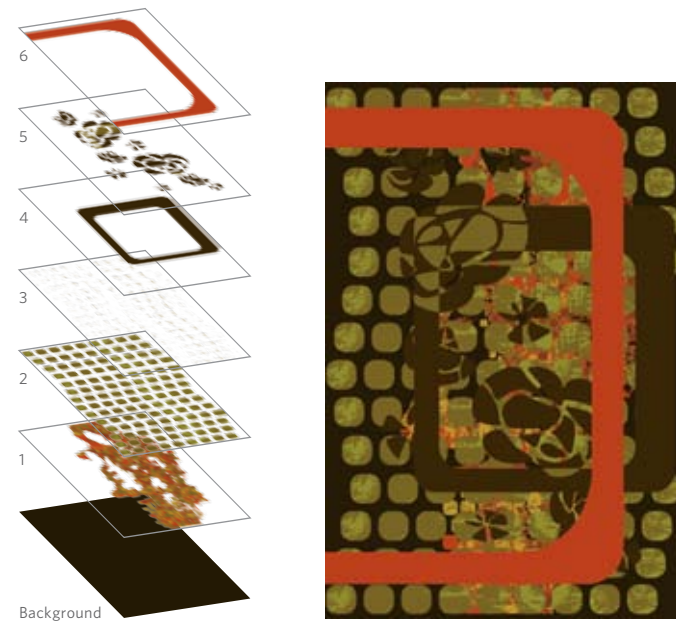
When it's time to break away from traditional hospitality looks, engage in étage technology.

This all-new process builds a complex pattern, layer by layer. Creating a fully custom look is as simple as choosing and combining layers — layers of organic design elements that defy traditional ideas of symmetry, boxes and borders. Étage technology brings a kind of freedom of design never before known in the hospitality industry.

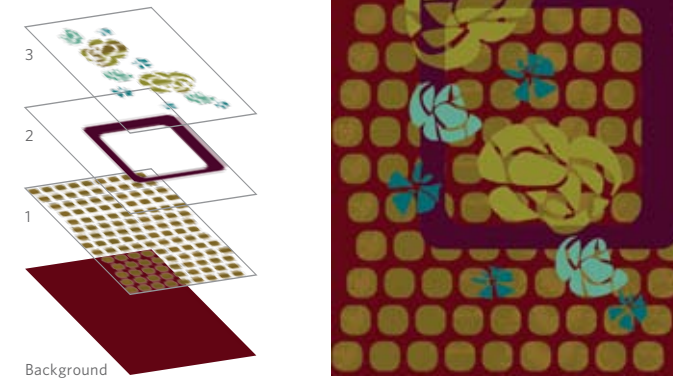
Each collection includes small-, medium- and large-scale elements for ultimate flexibility in defining rugs, runners and open areas. Combine broadloom and modular and get the best of both. Freedom. Control. It's all here, waiting for an artist's touch. Exclusively from Milliken.



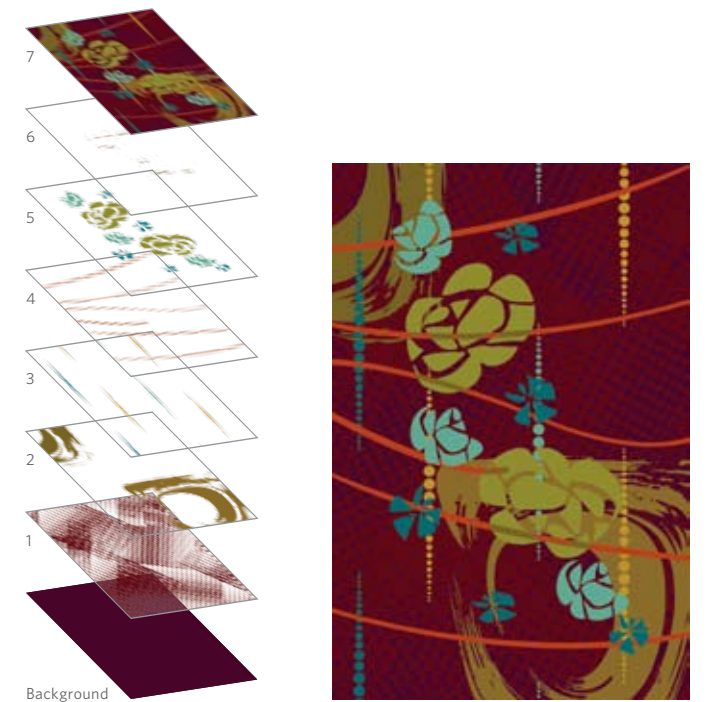
Designs shown in the brochure are ready to use, but you can also select them as a starting point for customization using étage technology.



No change is too great or too small (like simply choosing a different background color from a pre-designed rug/runner).



Layers can be added, subtracted, re-ordered, rotated, re-sized and re-colored in any combination to suit your needs.

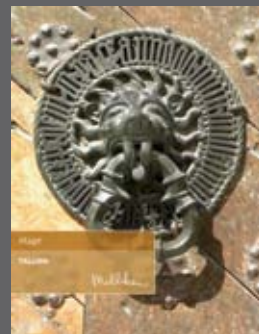


Best of all, repeating layers and motifs from all étage collections can be used together to create a myriad of designs.



# OTHER DESIGNS IN ÉTAGE

Have you seen all of our patterns? Étage allows you to use design elements from any design collection, visit us online today and experience all that étage has to offer.



Gold of Platinum Certified  
NSF/ANSI 140-2007a  
International Green Association



**Growing greener for over 100 years.**  
Visit [milliken.com](http://milliken.com) for more information

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