



FORCE *of* NATURE

Milliken™





Natural phenomena continuously shape and reshape our planet. Weather, erosion, biological processes, tidal flow, volcanic eruptions, and earthquakes are just a few of Earth's processes that inspired our *Force of Nature* collection.

Four patterns attempt to capture the beauty and mystery of these forces—Floral Trace, Drip, Reflection, and Smoke.













Floral Trace Field in Verdant  
— Axminster







Floral Trace in Verdant — DDI  
Applewood LVT in APL77 Cider





Smoke Small Field in Aegean — ColorPoint



Reflection Field in Aegean — DDI  
Kokutan LVT in KOK145



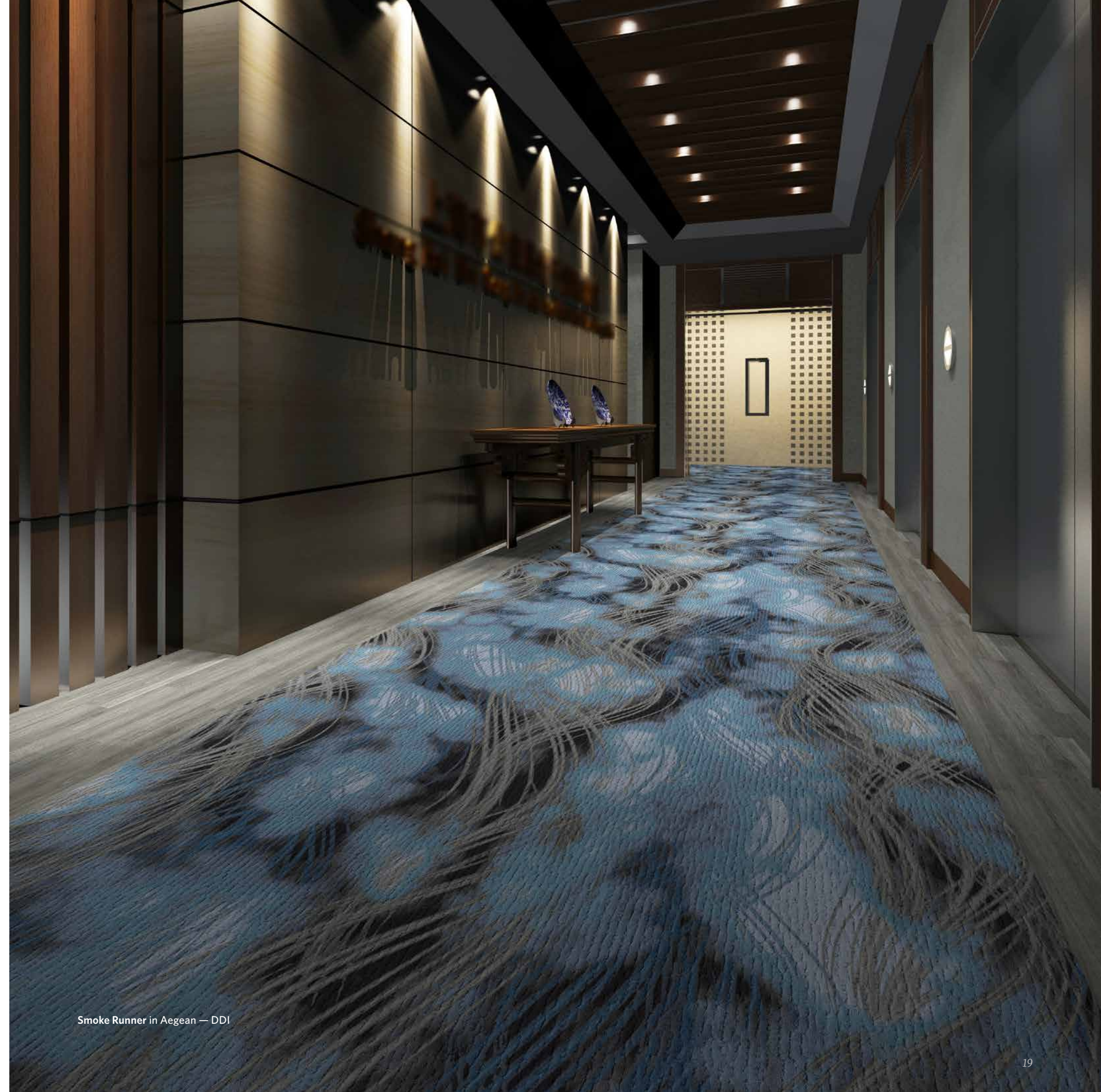


Reflection Runner in Aegean — DD1  
PIKE LVT in PIK124-208 Antler







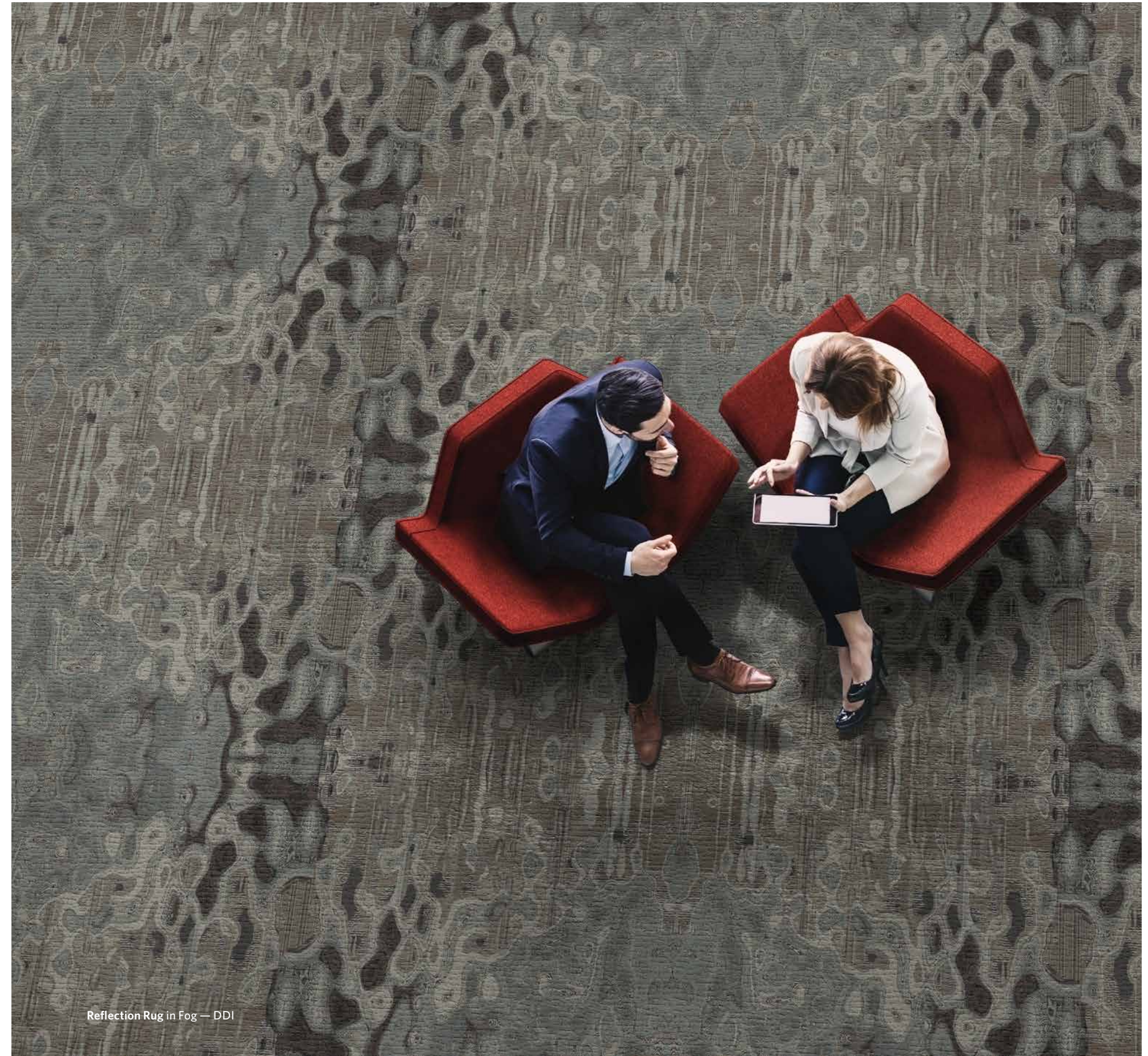


Smoke Runner in Aegean — DDI





Drip Small Field in Verdant — DDI

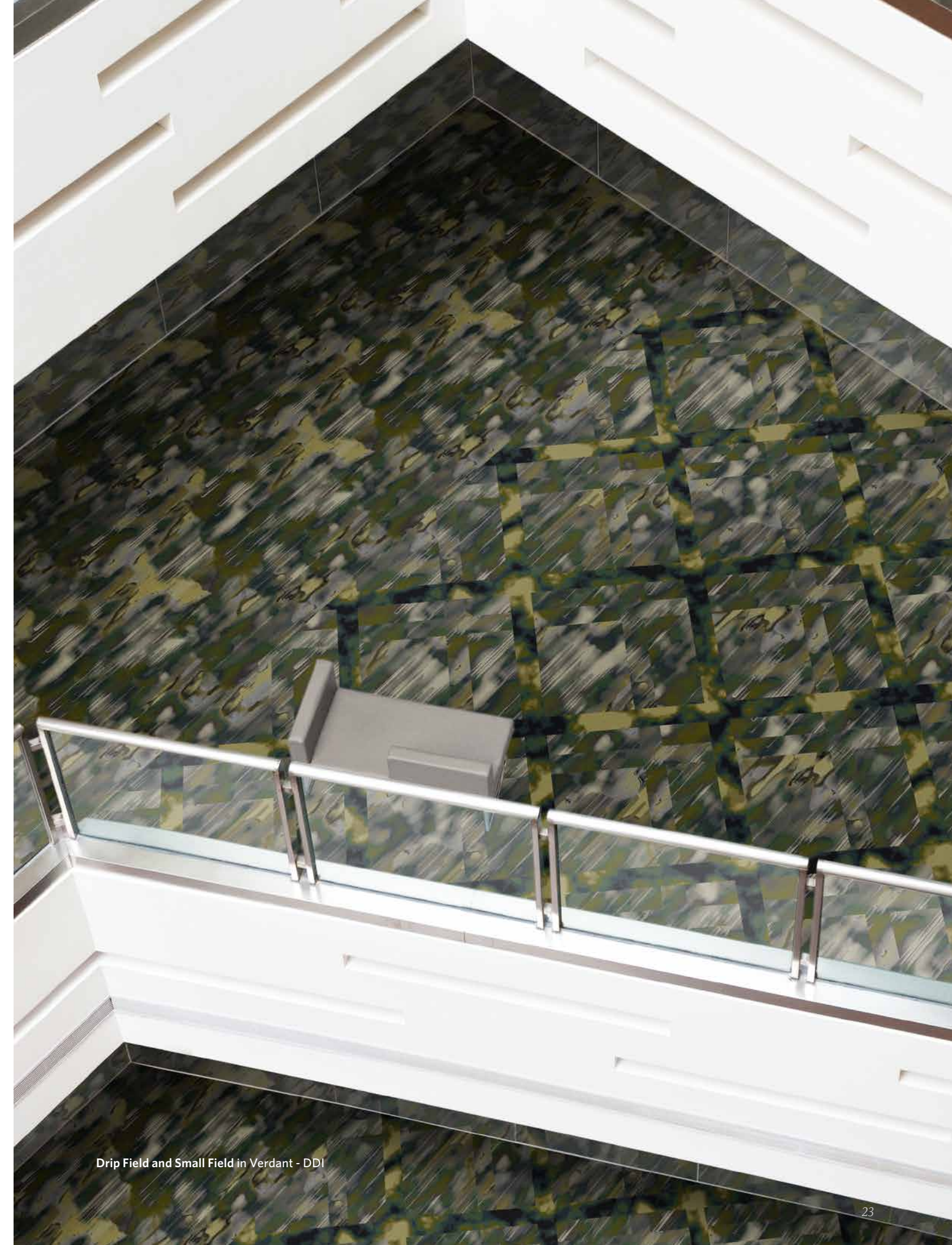


Reflection Rug in Fog — DDI



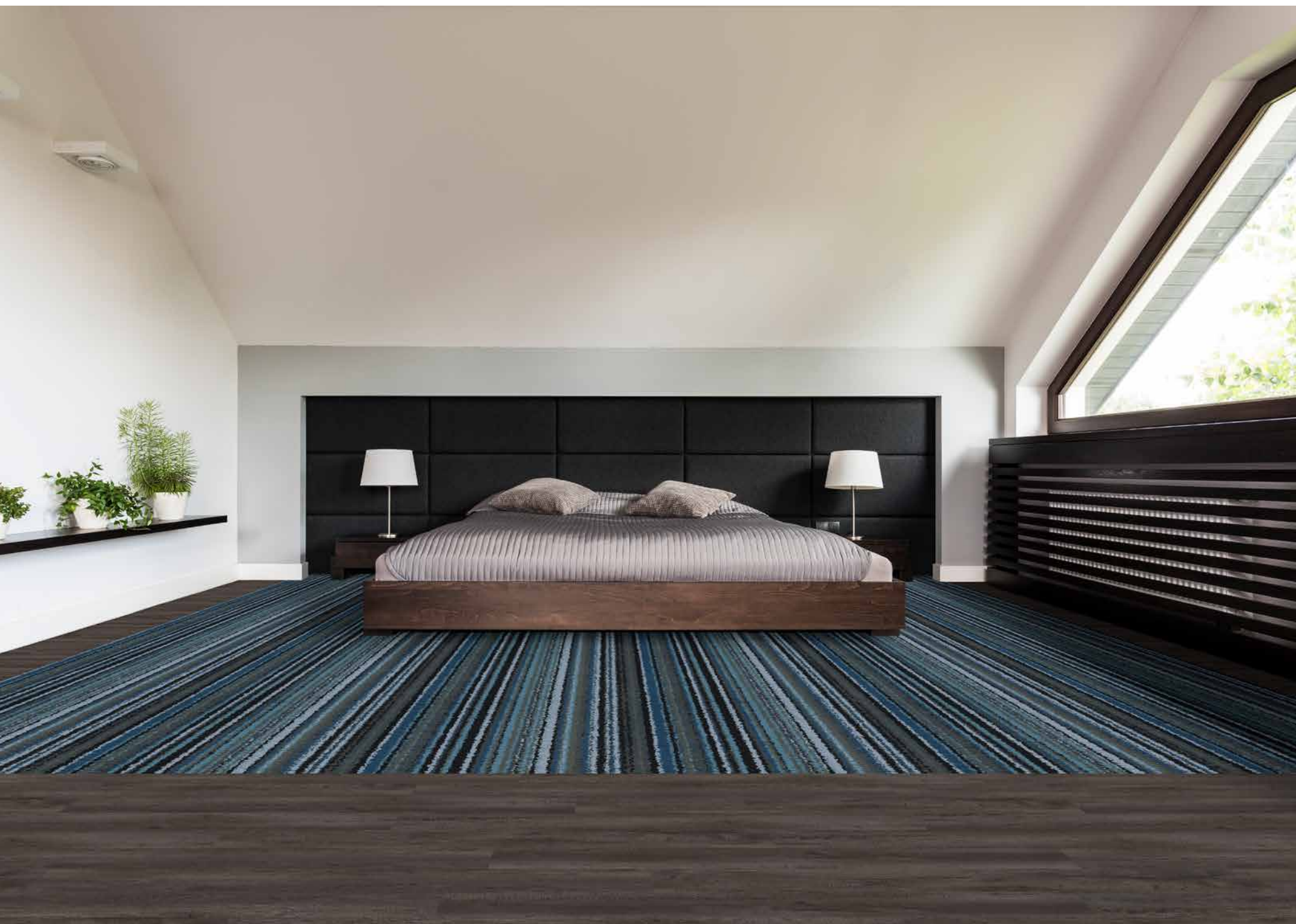


Reflection Field in Fire — Axminster

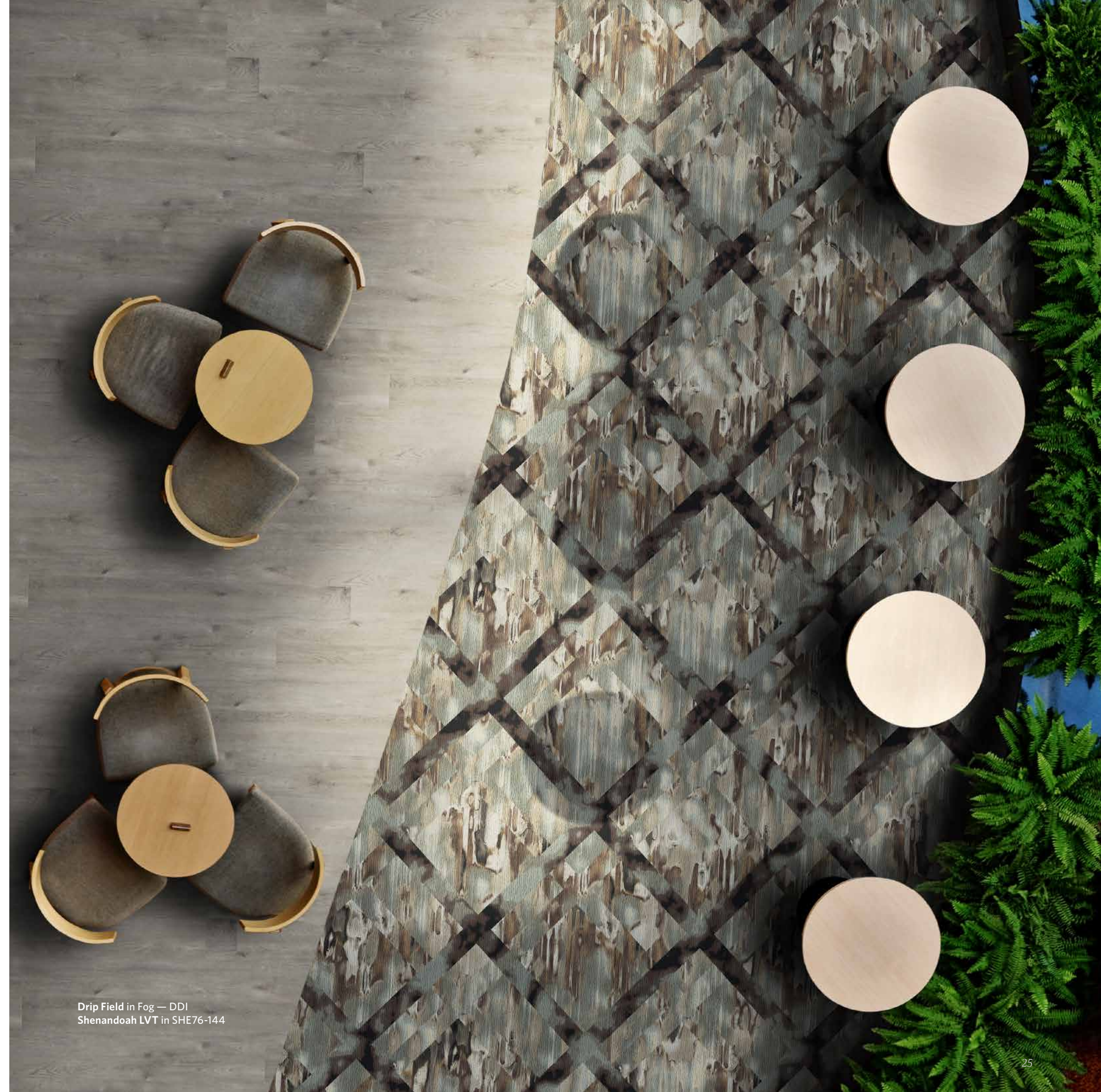


Drip Field and Small Field in Verdant - DDI





Floral Trace Small Field in Aegean — DDI  
Heritage Wood LVT in HTG145 Legacy



Drip Field in Fog — DDI  
Shenandoah LVT in SHE76-144





Floral Trace Runner in Verdant — DDI



Floral Trace Field in Fog — DDI





DRIP



Aegean | Small Field  
01003672



Verdant | Small Field  
01002077



Fire | Small Field  
01002089



Fog | Small Field  
01002042



Aegean | Runner  
01003671



Verdant | Runner  
01002076



Fire | Runner  
01002088



Fog | Runner  
01002039

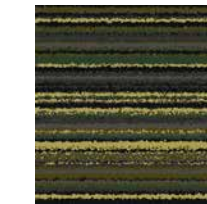


Floral Trace in Aegean — Axminster

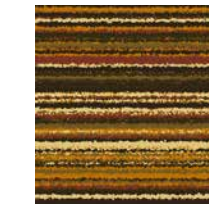
FLORAL TRACE



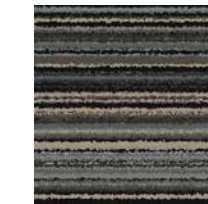
Aegean | Small Field  
01008557



Verdant | Small Field  
01009484



Fire | Small Field  
01009483



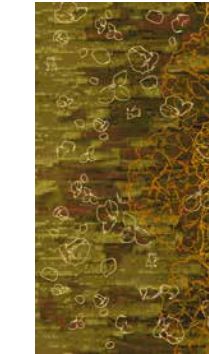
Fog | Small Field  
01008560



Aegean | Runner  
01009093



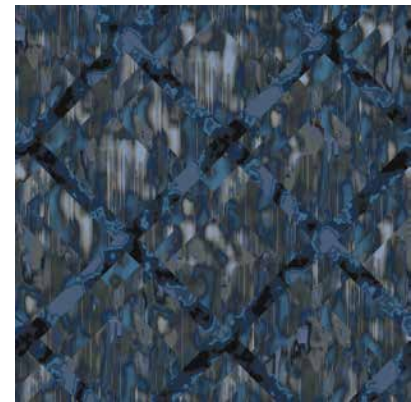
Verdant | Runner  
01009115



Fire | Runner  
01009137



Fog | Runner  
01009100



Aegean | Field - 01009001



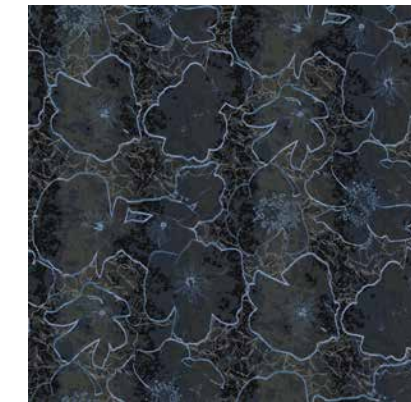
Verdant | Field - 01002078



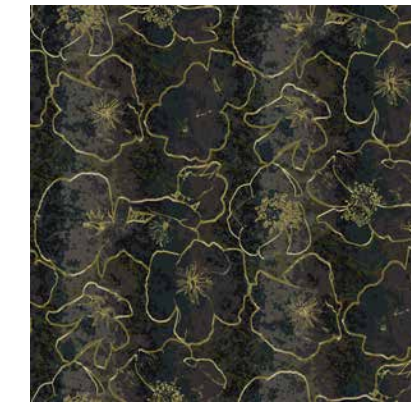
Fire | Field - 01002090



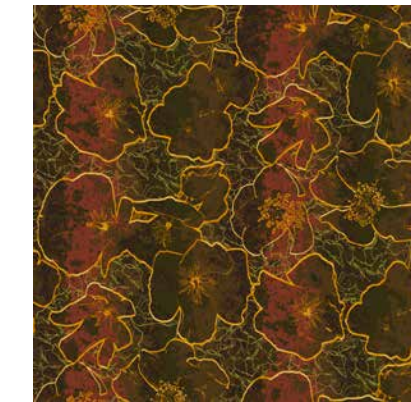
Fog | Field - 01002043



Aegean | Field - 01008555



Verdant | Field - 01009156



Fire | Field - 01009151



Fog | Field - 01004547



Aegean | Rug - 01003674



Verdant | Rug - 01002079



Fire | Rug - 01002091



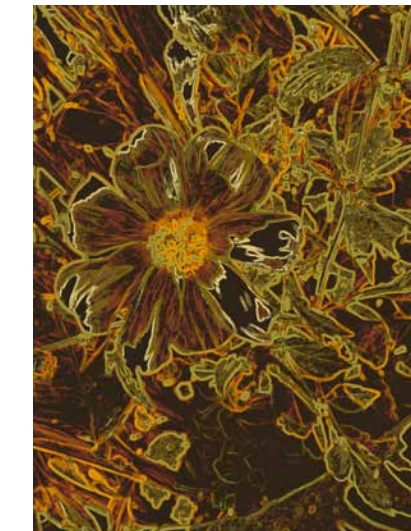
Fog | Rug - 01002044



Aegean | Rug - 01004564



Verdant | Rug - 01009490



Fire | Rug - 01009489



Fog | Rug - 01004554



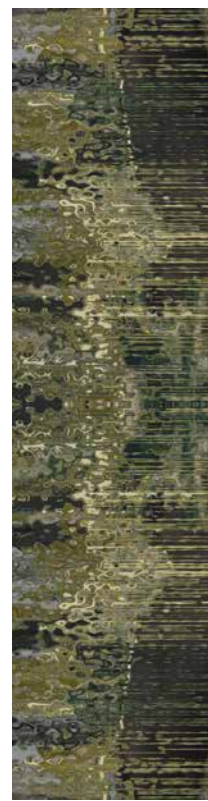


Reflection Field in Fog — Axminster

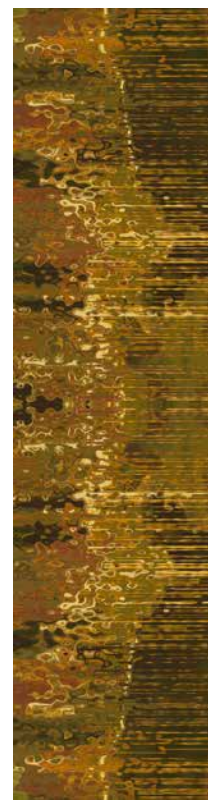
## REFLECTION



Aegean | Runner  
01003659



Verdant | Runner  
01002061



Fire | Runner  
01002080



Fog | Runner  
01002023



Aegean | Small Field - 01003662



Verdant | Small Field - 01002064



Fire | Small Field - 01009042



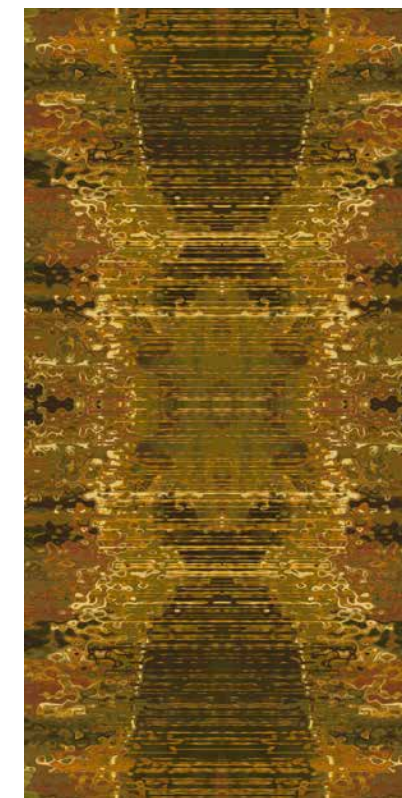
Fog | Small Field - 01002027



Aegean | Field - 01003661



Verdant | Field - 01002062



Fire | Field - 01002081



Fog | Field - 01002025



Aegean | Rug - 01003664



Verdant | Rug - 01002066



Fire | Rug - 01002083



Fog | Rug - 01002028





## SMOKE



Aegean | Small Field  
01003667



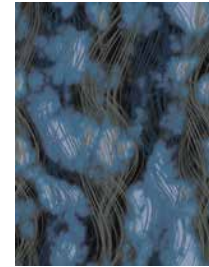
Verdant | Small Field  
01002070



Fire | Small Field  
01002085



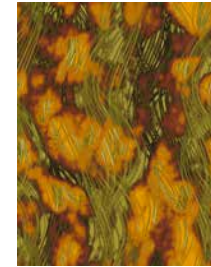
Fog | Small Field  
01002034



Aegean | Runner  
01003665



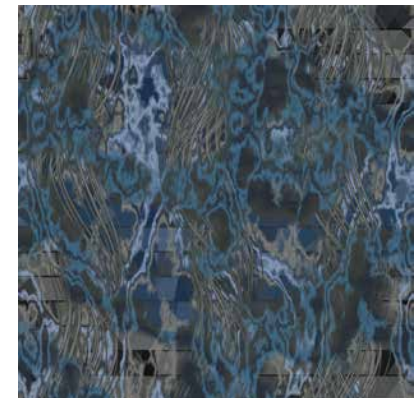
Verdant | Runner  
01002068



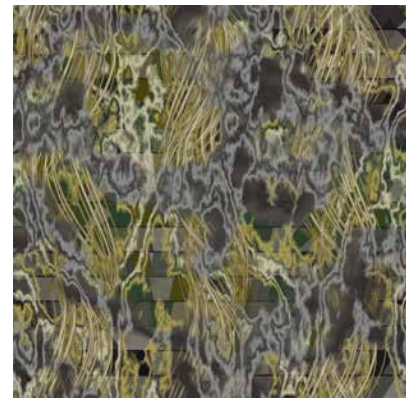
Fire | Runner  
01002084



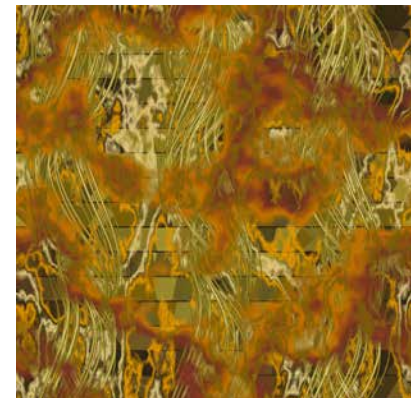
Fog | Runner  
01002032



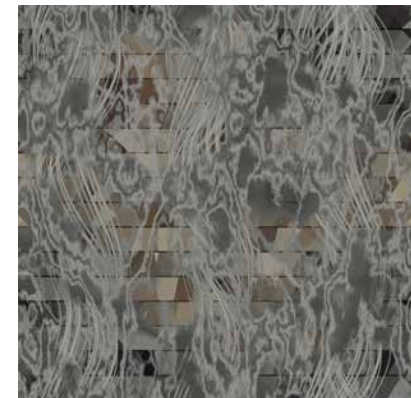
Aegean | Field - 01003668



Verdant | Field - 01002072



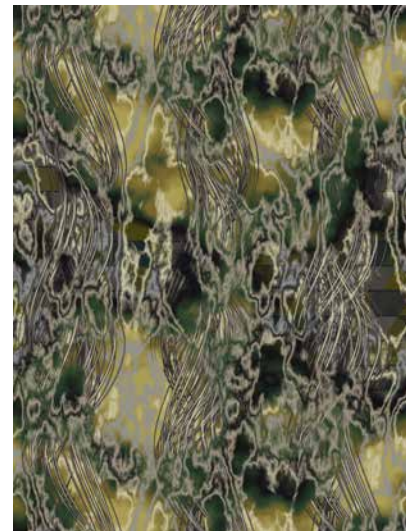
Fire | Field - 01002086



Fog | Field - 01002035



Aegean | Rug - 01008566



Verdant | Rug - 01009025



Fire | Rug - 01002087



Fog | Rug - 01009023

# Axminster

Superior woven design capabilities.

Woven axminster, made in the USA—produced in a modernized, eco-friendly facility through our partnership with Bloomsburg Carpets, based in Pennsylvania.

Our high-speed Axminster equipment is the only of its kind in the United States, featuring:

- 80/20 blend of wool & nylon
- 16 colors per pattern
- 480 standard colors with unlimited matching capabilities





# ColorPoint™

ColorPoint technology is used to create intricate and durable designs with pinpoint precision using 100% solution dyed nylon (SDN) with a combination of loop and cut finishes.

- Advanced patterning capabilities using 1/12<sup>th</sup> gauge machinery
- Secondary only to axminster in specifications
- Added textural dimensions in loop and cut constructions
- Up to 6 base colors, 12 color shades



## Luxury Vinyl Tile

Metro Park RigidForm is the latest addition to Milliken's LVT product line, offering a floating, locking floor with superior acoustical properties. From natural looks of several wood varieties to stone that cover any potential need in the hospitality environment.

### RIGIDFORM™ LVT



#### RIGIDFORM

- Hold heavy loads, i.e. lobby desks
- Increased acoustical properties
- Waterproof platform
- No acclimation or deformation from temperature



#### SECURELOCK

- Installs over poor sub floors
- Easy installation
- No need for separate underlayment of specialty adhesives



#### PROGUARD

- Scratch and scuff resistant
- Resists stains and fading

Wear Layer Thickness  
22 mil (0.55 mm)



## Digital Dye Infusion

Milliken's Digital Dye Infusion (DDI) technology is simply a process to chemically bond color and fiber. It is colorfast and extremely durable, typically achieving a TARR durability rating of "severe."

- Allows for unique aesthetic effects and precise registration from tile to tile
- Agility in manufacturing leads to quicker turnaround and lead times, along with unprecedented customization
- Up to 20 dpi for broadloom and 150 dpi for carpet tile



# Ordering Information

All designs are standard in DDI with certain designs available in axminster and ColorPoint as standard. Design conversions require 5-7 day lead time and are treated as a custom.

DESIGN NAME	COLOR	DDI ORDER #	DDI REPEAT	AX ORDER #	AX REPEAT	COLORPOINT ORDER#	COLORPOINT REPEAT
Drip Field	Aegean	01009001	3240" x 3240"				
Drip Rug	Aegean	01003674	3240" x 4320"				
Drip Runner	Aegean	01003671	1620" x 2880"				
Drip Small Field	Aegean	01003672	1620" x 1620"	01003591	78.85" x 78.89"	01010067	81" x 80"
Floral Trace Field	Aegean	01008555	3240" x 3240"	01002586	157.7" x 158"	01010018	162" x 160"
Floral Trace Rug	Aegean	01004564	3240" x 4320"				
Floral Trace Runner	Aegean	01009093	1620" x 2880"				
Floral Trace Small Field	Aegean	01008557	810" x 810"				
Reflection Field	Aegean	01003661	3240" x 6480"	01003527	157.7" x 315"	01010060	162" x 384"
Reflection Rug	Aegean	01003664	3240" x 4320"				
Reflection Runner	Aegean	01003659	1620" x 6480"				
Reflection Small Field	Aegean	01003662	3240" x 1620"				
Smoke Field	Aegean	01003668	3240" x 3240"				
Smoke Rug	Aegean	01008566	3240" x 4320"				
Smoke Runner	Aegean	01003665	1620" x 2160"				
Smoke Small Field	Aegean	01003667	1620" x 3240"	01007047	157.7" x 158"	01010059	81" x 160"
Drip Field	Fire	01002090	3240" x 3240"				
Drip Rug	Fire	01002091	3240" x 4320"				
Drip Runner	Fire	01002088	1620" x 2880"				
Drip Small Field	Fire	01002089	1620" x 1620"	01009099	78.85" x 78.89"	01012006	81" x 80"
Floral Trace Field	Fire	01009151	3240" x 3240"	01009097	157.7" x 158"	01012004	162" x 160"
Floral Trace Rug	Fire	01009489	3240" x 4320"				
Floral Trace Runner	Fire	01009137	1620" x 2880"				
Floral Trace Small Field	Fire	01009483	810" x 810"				
Reflection Field	Fire	01002081	3240" x 6480"	01000963	157.7" x 315"	01012005	162" x 384"
Reflection Rug	Fire	01002083	3240" x 4320"				
Reflection Runner	Fire	01002080	1620" x 6480"				
Reflection Small Field	Fire	01009042	3240" x 1620"				
Smoke Field	Fire	01002086	3240" x 3240"				
Smoke Rug	Fire	01002087	3240" x 4320"				
Smoke Runner	Fire	01002084	1620" x 2160"				
Smoke Small Field	Fire	01002085	1620" x 3240"	01009098	157.7" x 158"	01012007	81" x 160"

DESIGN NAME	COLOR	DDI ORDER #	DDI REPEAT	AX ORDER #	AX REPEAT	COLORPOINT ORDER#	COLORPOINT REPEAT
Drip Field	Fog	01002043	3240" x 3240"				
Drip Rug	Fog	01002044	3240" x 4320"				
Drip Runner	Fog	01002039	1620" x 2880"				
Drip Small Field	Fog	01002042	1620" x 1620"	01022696	78.85" x 78.89"	01020257	81" x 80"
Floral Trace Field	Fog	01004547	3240" x 3240"	01022686	157.7" x 158"	01020255	162" x 160"
Floral Trace Rug	Fog	01004554	3240" x 4320"				
Floral Trace Runner	Fog	01009100	1620" x 2880"				
Floral Trace Small Field	Fog	01008560	810" x 810"				
Reflection Field	Fog	01002025	3240" x 6480"	01022619	157.7" x 315"	01020256	162" x 384"
Reflection Rug	Fog	01002028	3240" x 4320"				
Reflection Runner	Fog	01002023	1620" x 6480"				
Reflection Small Field	Fog	01002027	3240" x 1620"				
Smoke Field	Fog	01002035	3240" x 3240"				
Smoke Rug	Fog	01009023	3240" x 4320"				
Smoke Runner	Fog	01002032	1620" x 2160"				
Smoke Small Field	Fog	01002034	1620" x 3240"	01022716	157.7" x 158"	01020258	81" x 160"
Drip Field	Verdant	01002078	3240" x 3240"				
Drip Rug	Verdant	01002079	3240" x 4320"				
Drip Runner	Verdant	01002076	1620" x 2880"				
Drip Small Field	Verdant	01002077	1620" x 1620"	01010507	78.85" x 78.89"	01012201	81" x 80"
Floral Trace Field	Verdant	01009156	3240" x 3240"	01010505	157.7" x 158"	01012199	162" x 160"
Floral Trace Rug	Verdant	01009490	3240" x 4320"				
Floral Trace Runner	Verdant	01009115	1620" x 2880"				
Floral Trace Small Field	Verdant	01009484	810" x 810"				
Reflection Field	Verdant	01002062	3240" x 6480"	01010506	157.7" x 315"	01012200	162" x 384"
Reflection Rug	Verdant	01002066	3240" x 4320"				
Reflection Runner	Verdant	01002061	1620" x 6480"				
Reflection Small Field	Verdant	01002064	3240" x 1620"				
Smoke Field	Verdant	01002072	3240" x 3240"				
Smoke Rug	Verdant	01009025	3240" x 4320"				
Smoke Runner	Verdant	01002068	1620" x 2160"				
Smoke Small Field	Verdant	01002070	1620" x 3240"	01010508	157.7" x 158"	01012202	81" x 160"



# OTHER RECENT COLLECTIONS

Have you seen all of our introductions? Visit us online today to view our complete offering.

## HOSPITALITY INSPIRATIONS



## ID TWO



## INSTRUO



**Declare.**



**Growing greener for over 100 years.**

This product has a UL® Environment 3<sup>rd</sup> party verified Environmental Product Declaration (EPD). A copy of the EPD is available online at [millikencarpet.com/epd](http://millikencarpet.com/epd) and [productguide.ulenvironment.com](http://productguide.ulenvironment.com).

800.334.7749 (USA and Canada) | [millikenfloors.com](http://millikenfloors.com)  
© 2019 Milliken & Company | Design © Milliken & Company | Made in the USA

Cover image: *Ocean Wave* by Mourad Saadi.  
© 2019 Unsplash

2710029225  
EC 0519